

# **SIM A-Series Dis-Assembly Instructions**

**AMERICAN**  
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# SIM A-Series Dis-Assembly Instructions

## Back Cushion Removal



Tilt Headrest forward using in-arm (or in-seat) control switch.



Open zipper on flap.

# SIM A-Series Dis-Assembly Instructions

## Back Cushion Removal



Grasp back cushion frame under the zipper and pull up to release back clips.



Lay back cushion on top of seat cushion.



Follow back cushion motor cord to control box and unplug motor cord. Back cushion can now be moved away from sofa.

# SIM A-Series Dis-Assembly Instructions

## Back Cushion Assembly



To replace back cushion – lay back cushion on top of seat cushion as shown and plug back cushion motor cord into control box.



Tilt back cushion until back clips line up with bayonets on mechanism. Slide back onto bayonets and push down on top of back cushion frame until clips are set.



Close the flap zipper.

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## Arm Removal



To remove arm – open footrest as shown and remove 3 bolts that attach arm to frame using a 1/2" socket.



Unplug USB Cord and two telephone style plugs that come from arm switch. Route the cords through hole in frame when arm is removed.

Installation of the arm is reverse of arm removal.

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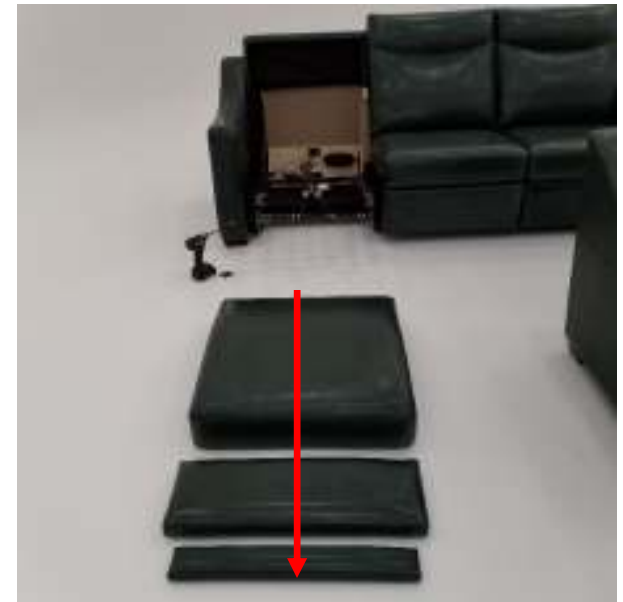
## Mechanism Removal



To remove mechanism – Place seat in position shown and remove back cushion as shown on pages 2 and 3.



Using a 7/16" socket, remove all bolts from seat and footrests as indicated by red circles.  
Seat 4 bolts.  
Mid footrest 4 bolts.  
Front footrest 2 bolts.



Seat and footrests shown removed in direction they were facing when they were removed.



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## Mechanism Removal



Loosen, but do not remove, two bolts on each side used to attach mechanism to frame using a 3/8" socket.



Unplug seat motor cord from control box.

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## Mechanism Removal



Pull mechanism forward and lift up to remove mechanism from frame.



Mounting slots that fit over frame mounting bolts shown.



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## Mechanism Installation



Frame mounting bolts installed loosely for mechanism slots to drop onto.



Mounting slots that fit over frame mounting bolts shown.

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## Mechanism Installation



Drop mechanism onto frame mounting bolts, and make sure all 4 bolts are in the slots. Push mechanism towards rear of sofa as you tighten all 4 frame mounting bolts, starting with LH side first, as in above picture(RH sitting).



Plug seat motor cord into control box.

# SIM A-Series Dis-Assembly Instructions

## Mechanism Installation



Re-install seat cushion and footrests in same direction they were removed.



Plug in headrest motor cord, re-install back cushion, and close the flap zipper.