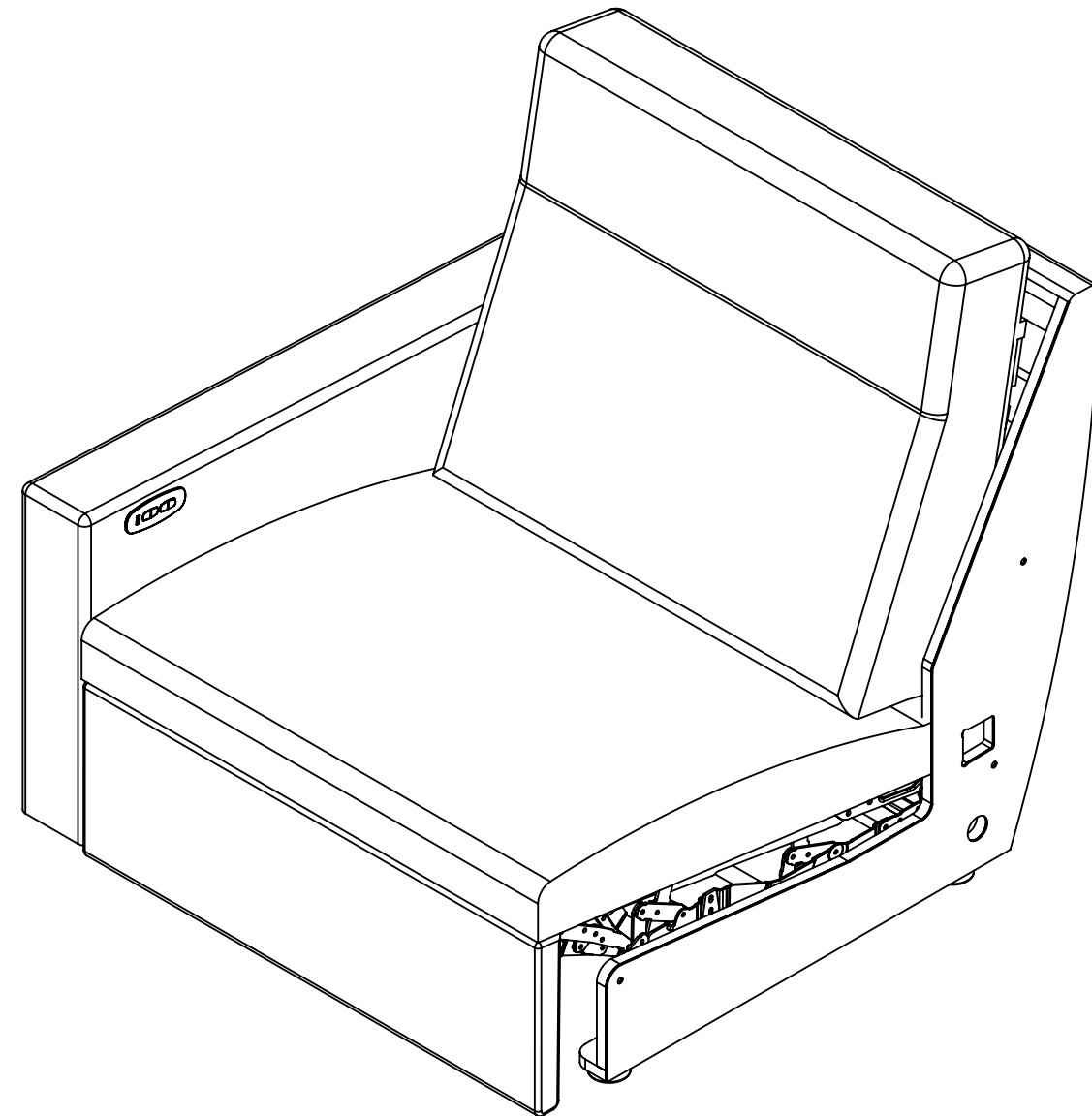


STYLE IN MOTION M-SERIES

REPAIR, INSTALL AND TROUBLESHOOTING GUIDE



AMERICAN
LEATHER®

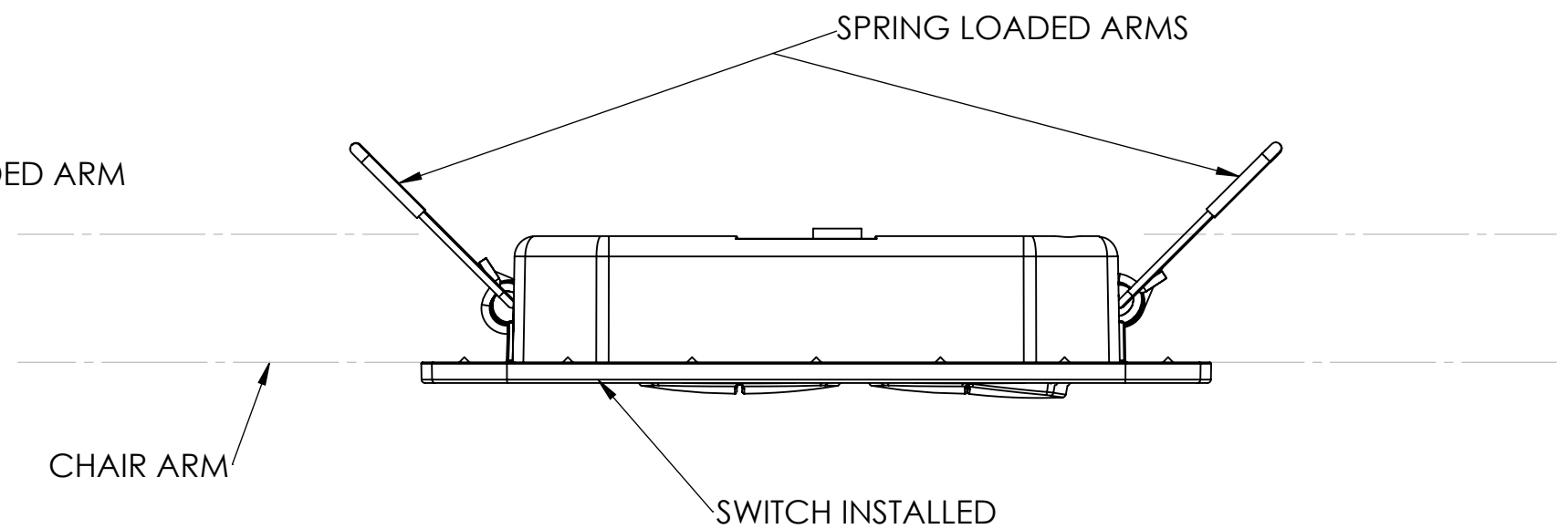
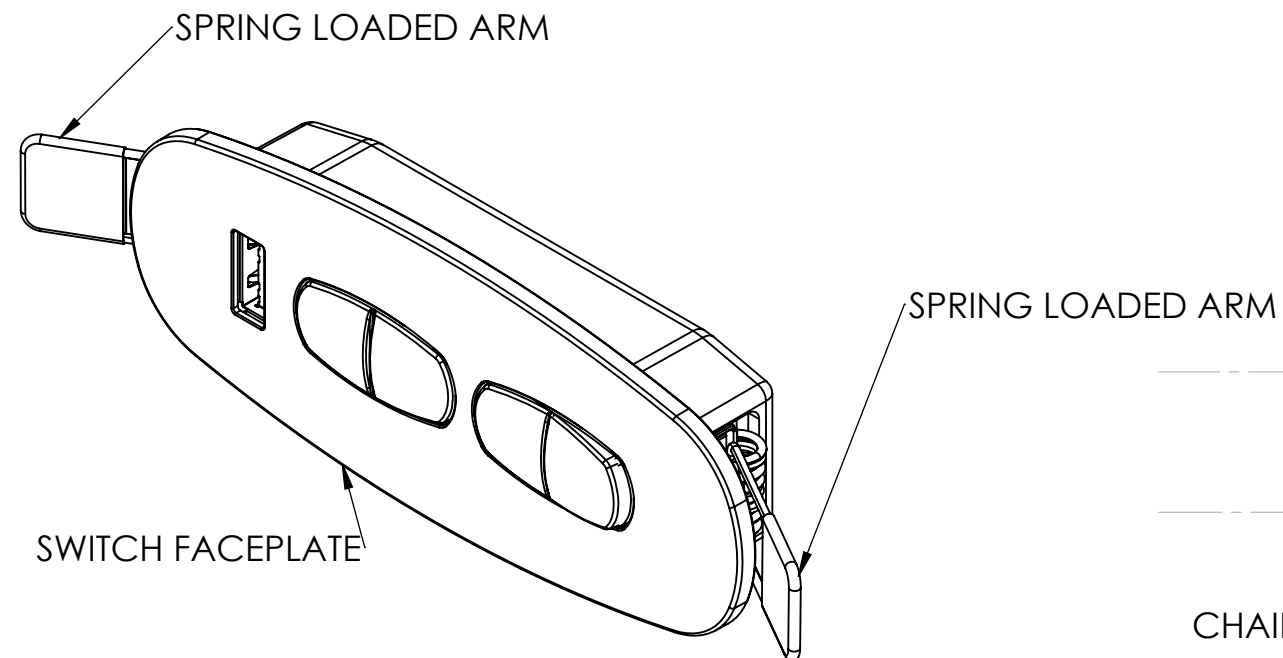
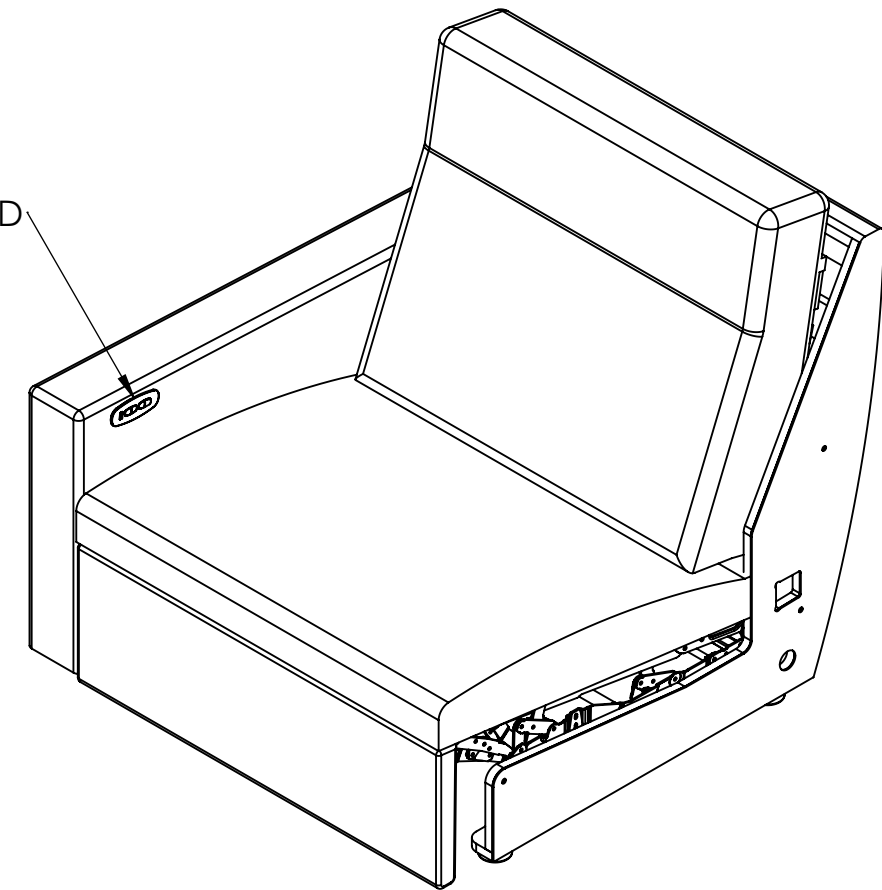
STYLE IN MOTION GUIDE:

- SHEET 3: HOW TO REPLACE SWITCH.
- SHEET 4-6: HOW TO REMOVE MECHANISM.
- SHEET 7: HOW TO REMOVE ARMS.
- SHEET 8: HOW TO REMOVE BATTERY.
- SHEET 9: ELECTRONIC COMPONENT IDENTIFICATION.
- SHEET 10-11: CONNECTING SECTIONAL PIECES.
- SHEET 12: TROUBLE SHOOTING GUIDE.
- SHEET 13-14: STYLE IN MOTION PARTS LIST.

HOW TO REMOVE AND REPLACE THE SWITCH:

1. USE A FLATHEAD SCREW DRIVER AND GENTLY PLACE BEHIND SWITCH BEZEL. USE CAUTION NOT TO SCRATCH BEZEL.
2. PULL SWITCH OUT. USE CAUTION AS SWITCH ARMS ARE SPRING LOADED AND WILL SNAP SHUT IF LET GO TOO QUICKLY.
3. ONCE REMOVED FROM ARMREST, UNPLUG SWITCH FROM WIRE HARNESS PLUG. USE CAUTION NOT TO LET HARNESS DROP DOWN INTO ARMREST.
4. REPLACE WITH NEW SWITCH (PART#186986 (2 TOGGLE) OR #186660 (3-TOGGLE) AND PLUG INTO HARNESS.
5. IF HARNESS DROPS DOWN INTO ARMREST, IT WILL NEED TO BE RE-ROUTED BACK OUT. THERE IS A ZIPPER ON BOTTOM OF ARM TO ACCESS CORD.
6. SPRING LOADED ARMS MUST BE FORCED BACK AS YOU INSERT SWITCH BACK INTO ARMREST.

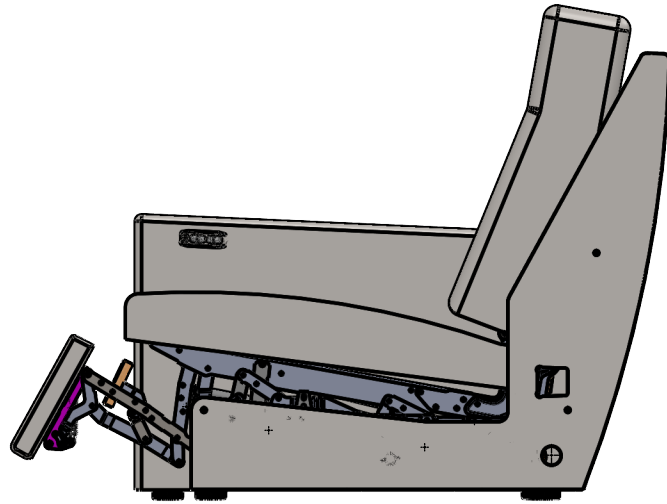
SWITCH TO BE REPLACED



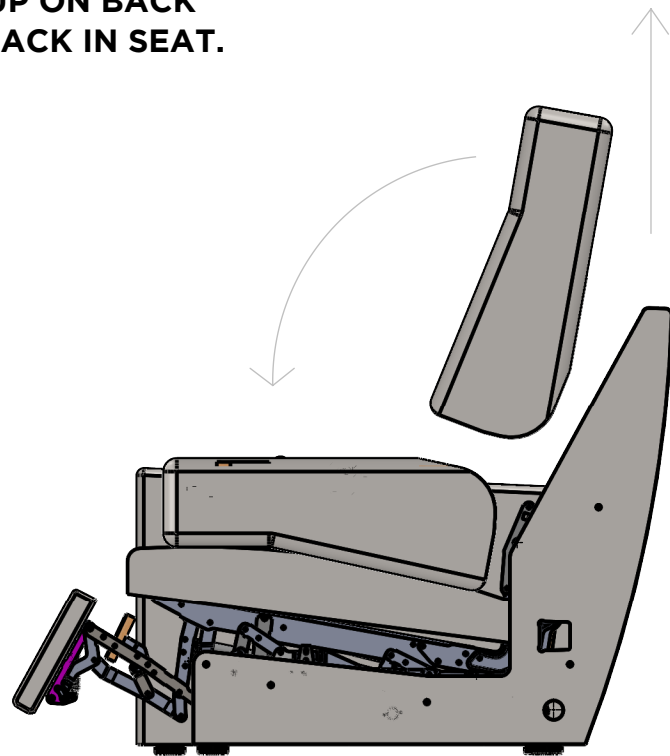
REMOVING THE M-SERIES MECHANISM:

FOLLOW STEPS BELOW, IN ORDER.

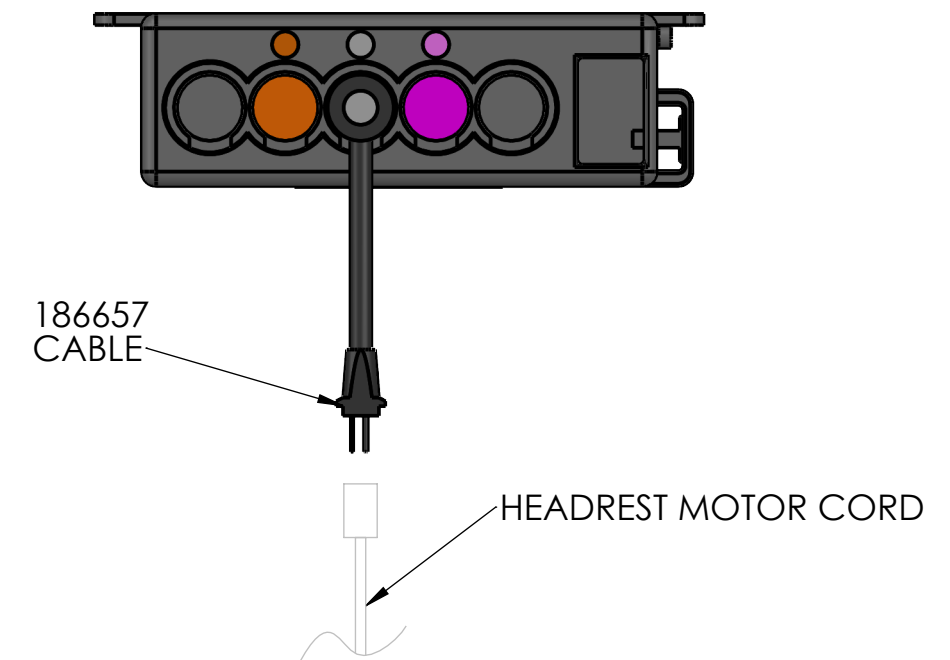
1. OPEN MECHANISM SLIGHTLY.
2. MOVE HEADREST FORWARD.
3. UNZIP HEADREST FLAP.



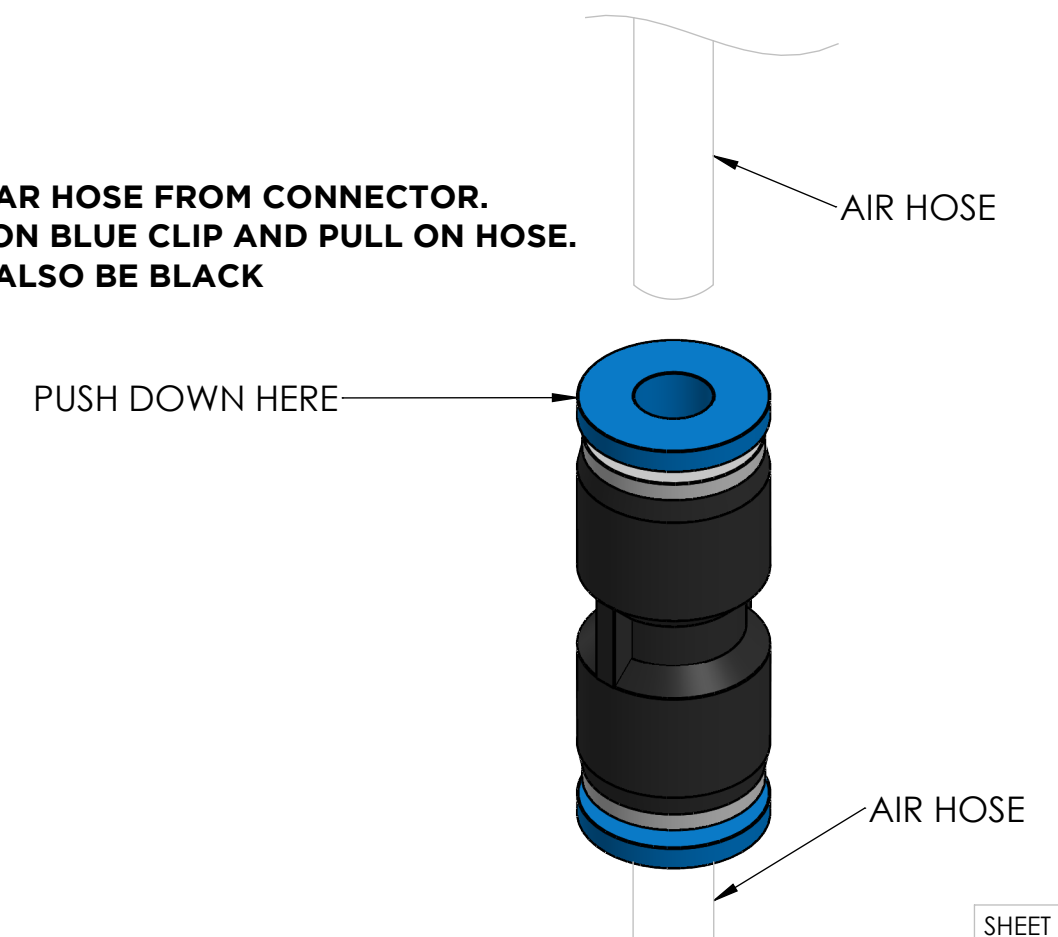
4. LIFT UP ON BACK
5. LAY BACK IN SEAT.



6. UNPLUG HEADREST CORD, FROM GREY CABLE COMING FROM CONTROL BOX.

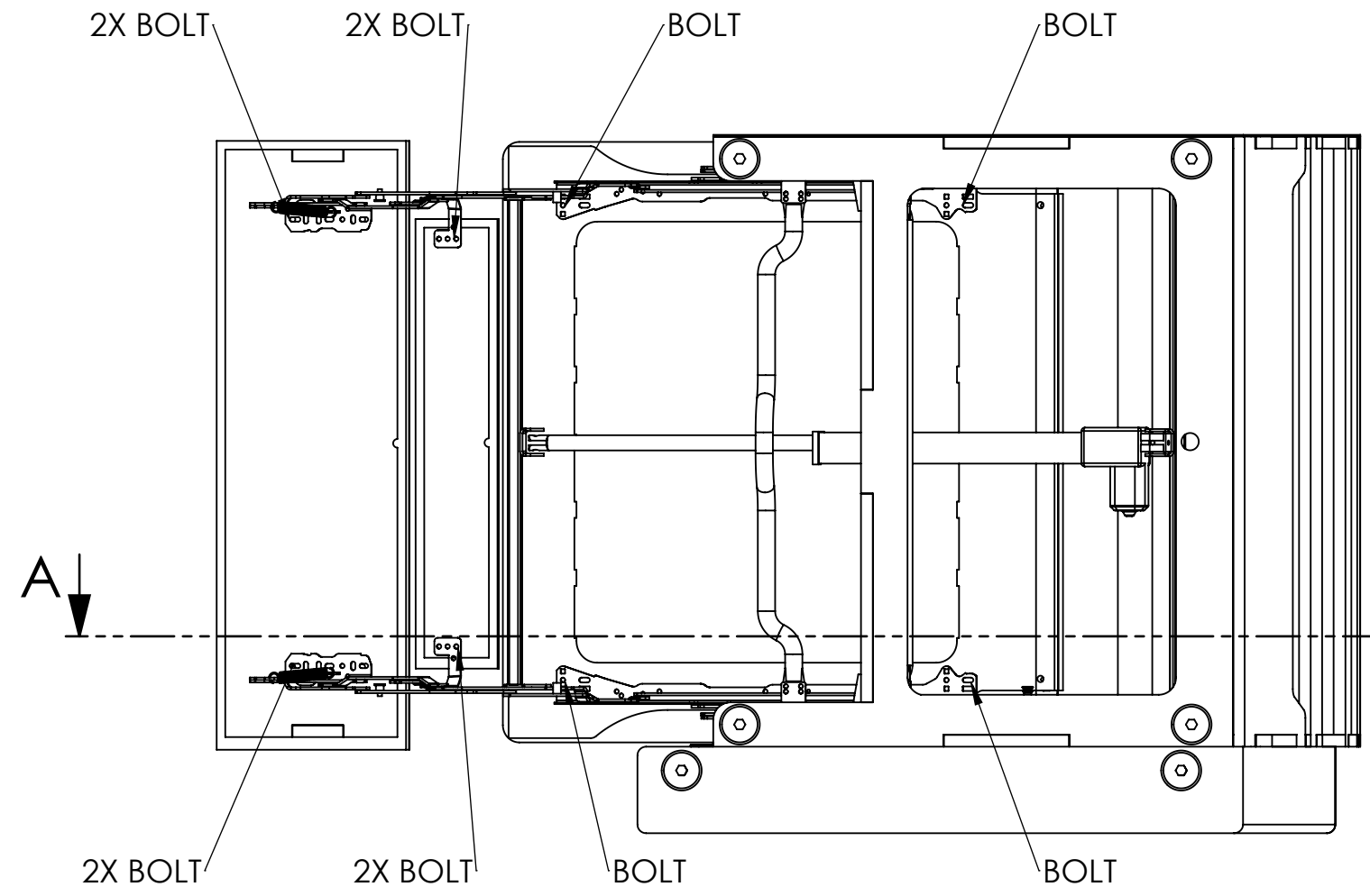


7. UNPLUG LUMBAR HOSE FROM CONNECTOR.
PRESS DOWN ON BLUE CLIP AND PULL ON HOSE.
*BLUE CLIP MAY ALSO BE BLACK



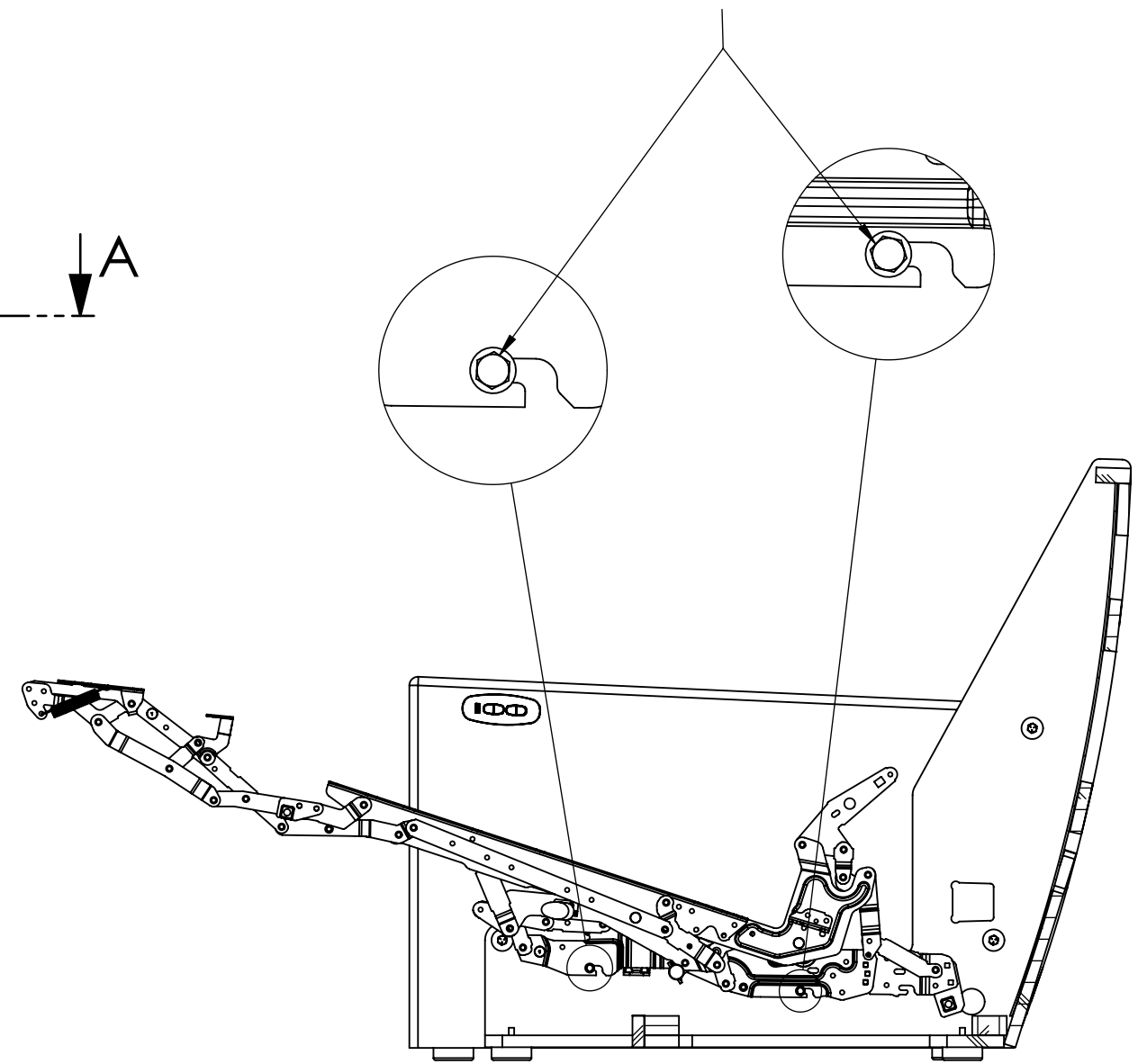
REMOVING THE M-SERIES MECHANISM:

8. REMOVE ALL 12 BOLTS AS SHOWN.



BOTTOM VIEW
LOOKING UP

9. LOOSEN BOLTS, BUT DO NOT REMOVE.

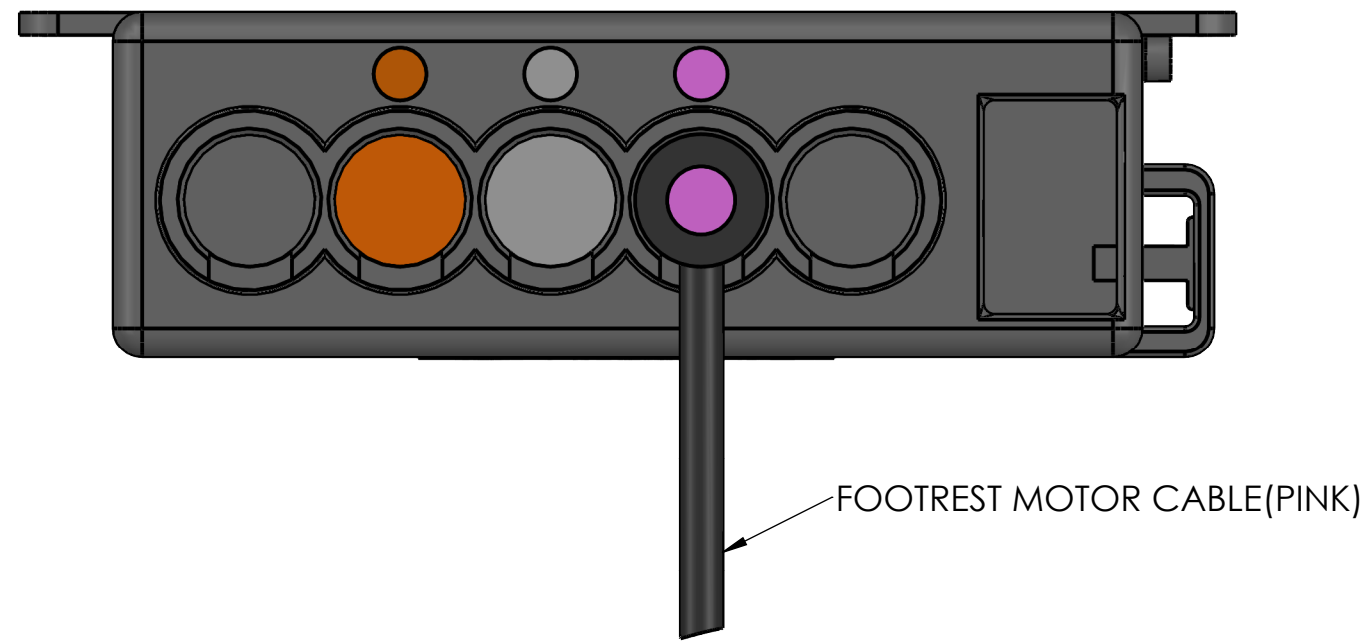


SECTION A-A

REMOVING THE M-SERIES MECHANISM:

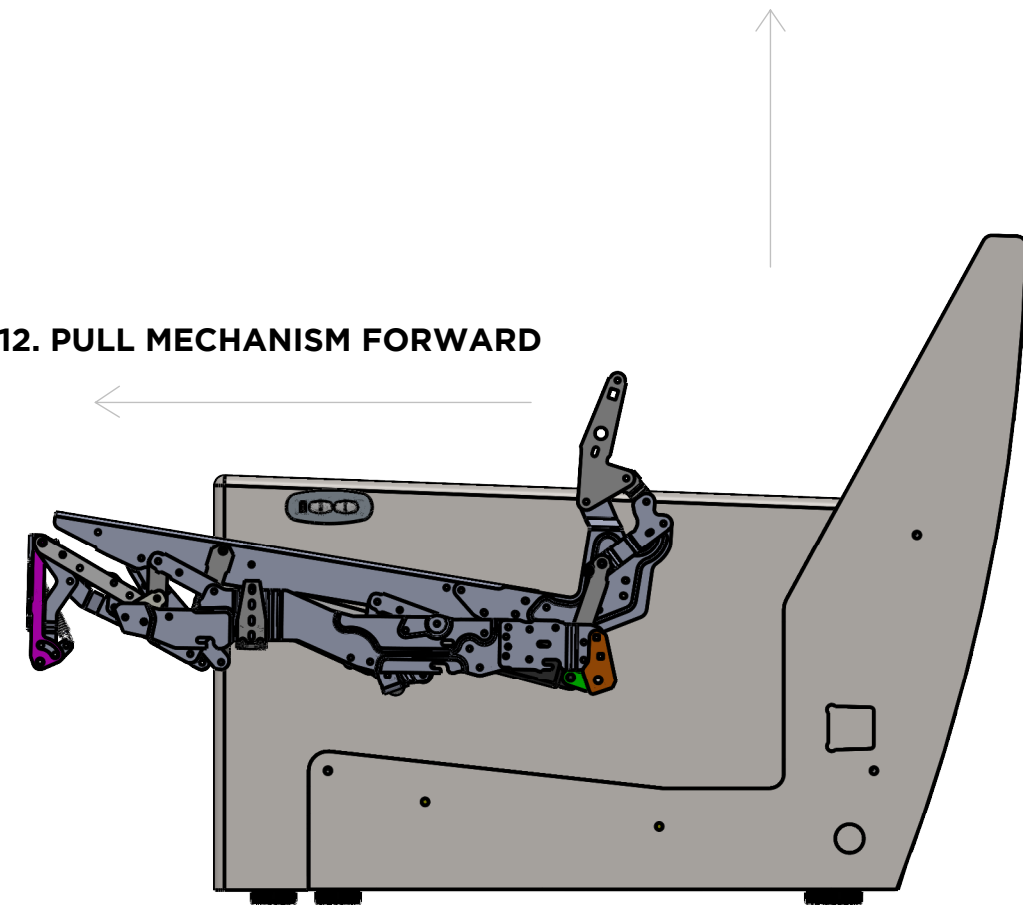
10. CLOSE THE MECHANISM.

11. UNPLUG PINK MOTOR CORD FROM CONTROL BOX AND REMOVE ANY ZIP TIES OR CABLE CLAMPS.



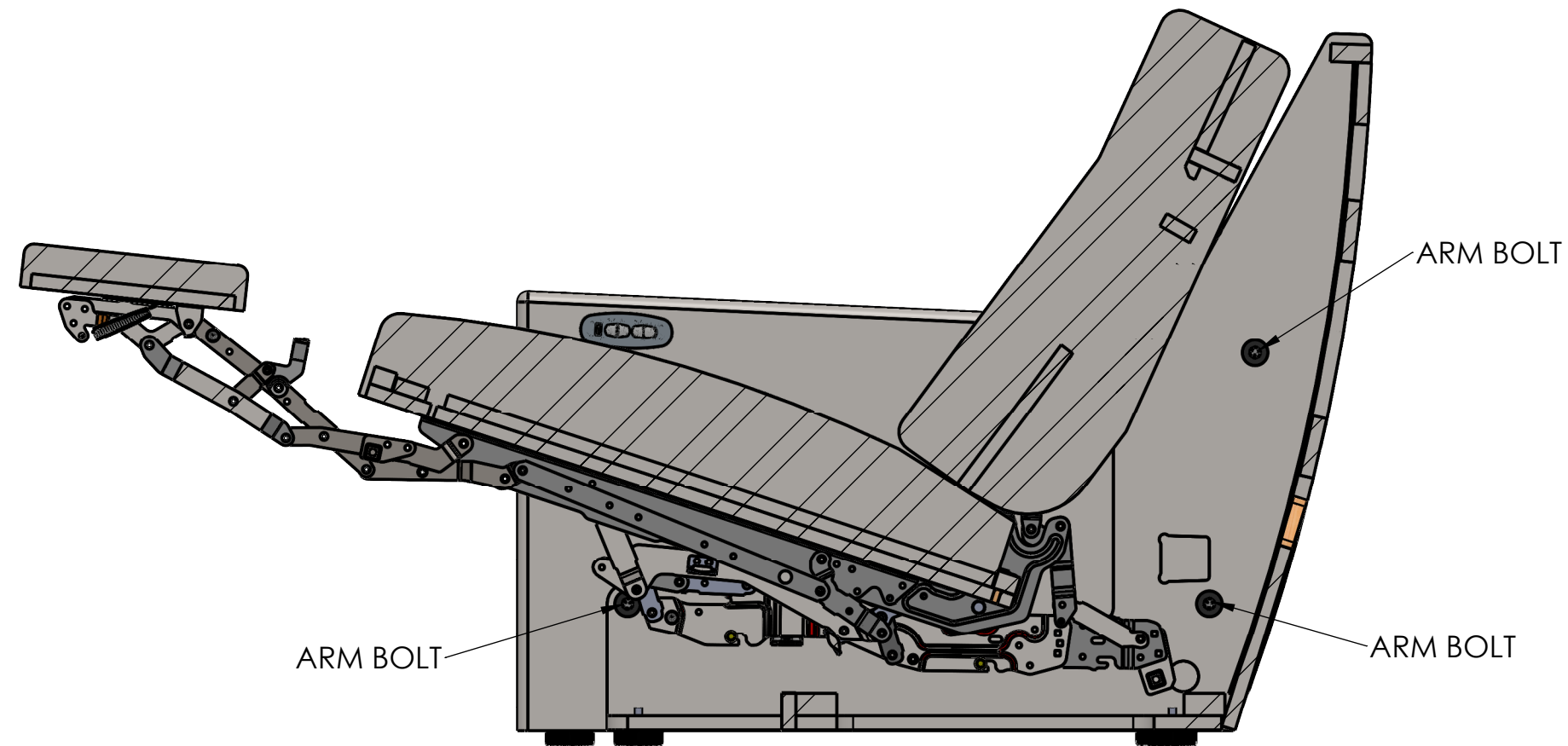
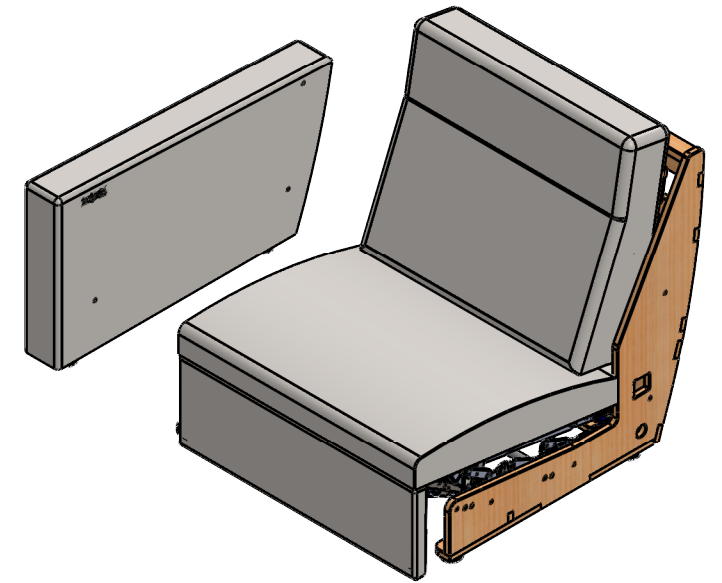
13. LIFT UP AND OUT.

12. PULL MECHANISM FORWARD



REMOVING THE M-SERIES ARM:

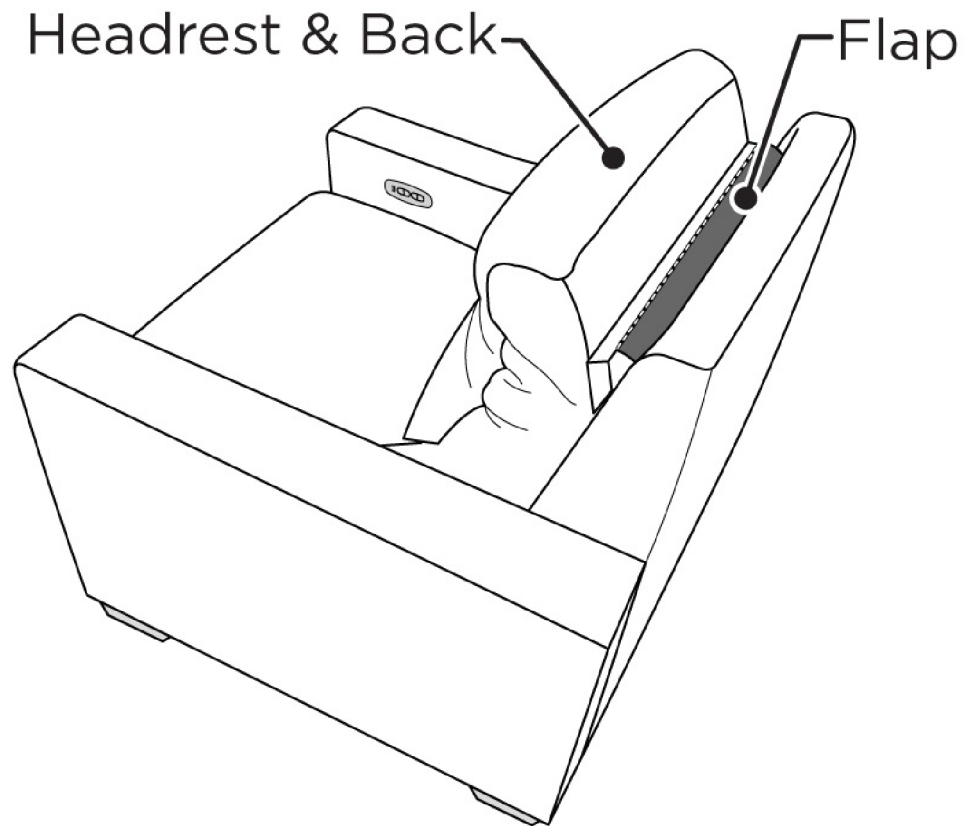
1. FOLLOW STEPS 1-4 ON SHEET 4.
2. REMOVE ALL WIRE CLAMPS AND ZIPTIES HOLDING SWITCH CORD IN PLACE.
3. REMOVE 3 BOLTS HOLDING ARM ON AS SHOWN.
4. CLOSE MECHANISM.
5. UNPLUG SWITCH CORD FROM CONTROL BOX.



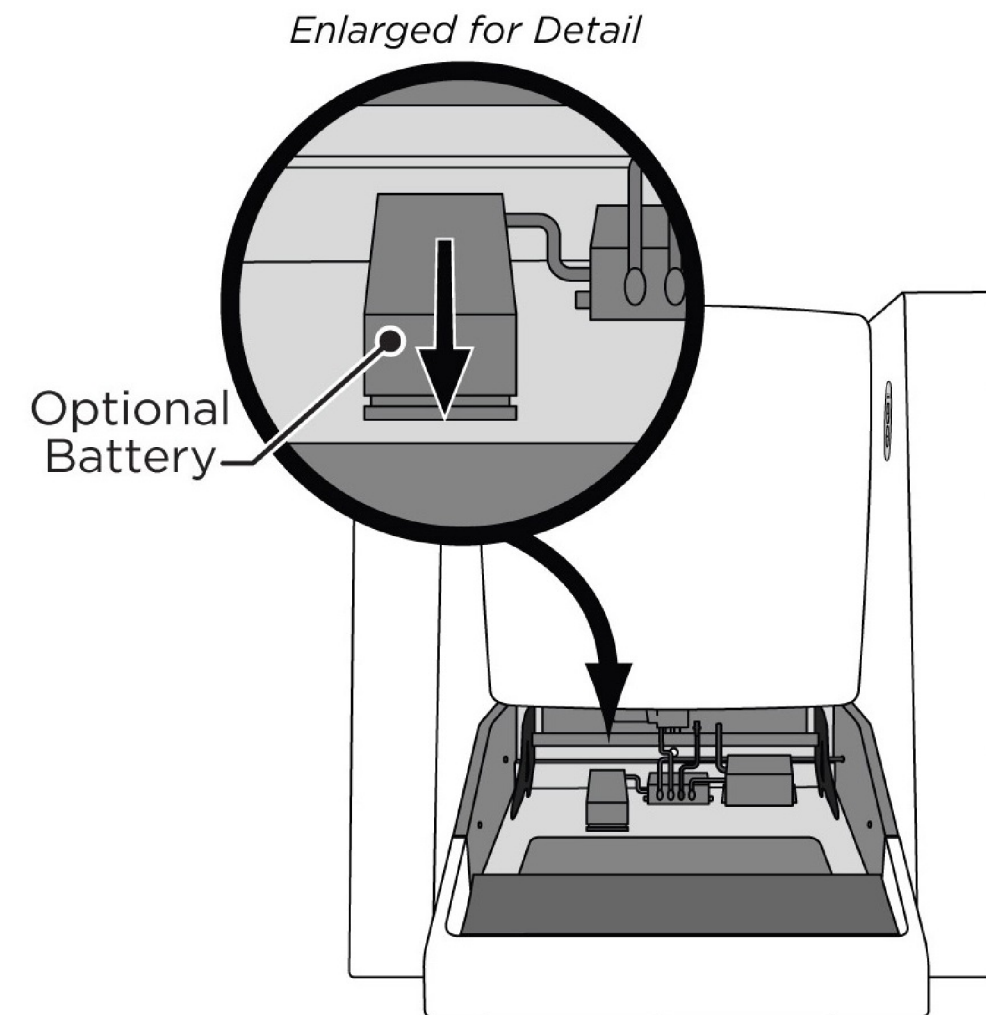
SOME COMPONENTS ARE HIDDEN FOR CLARITY

REMOVING THE M-SERIES BATTERY:

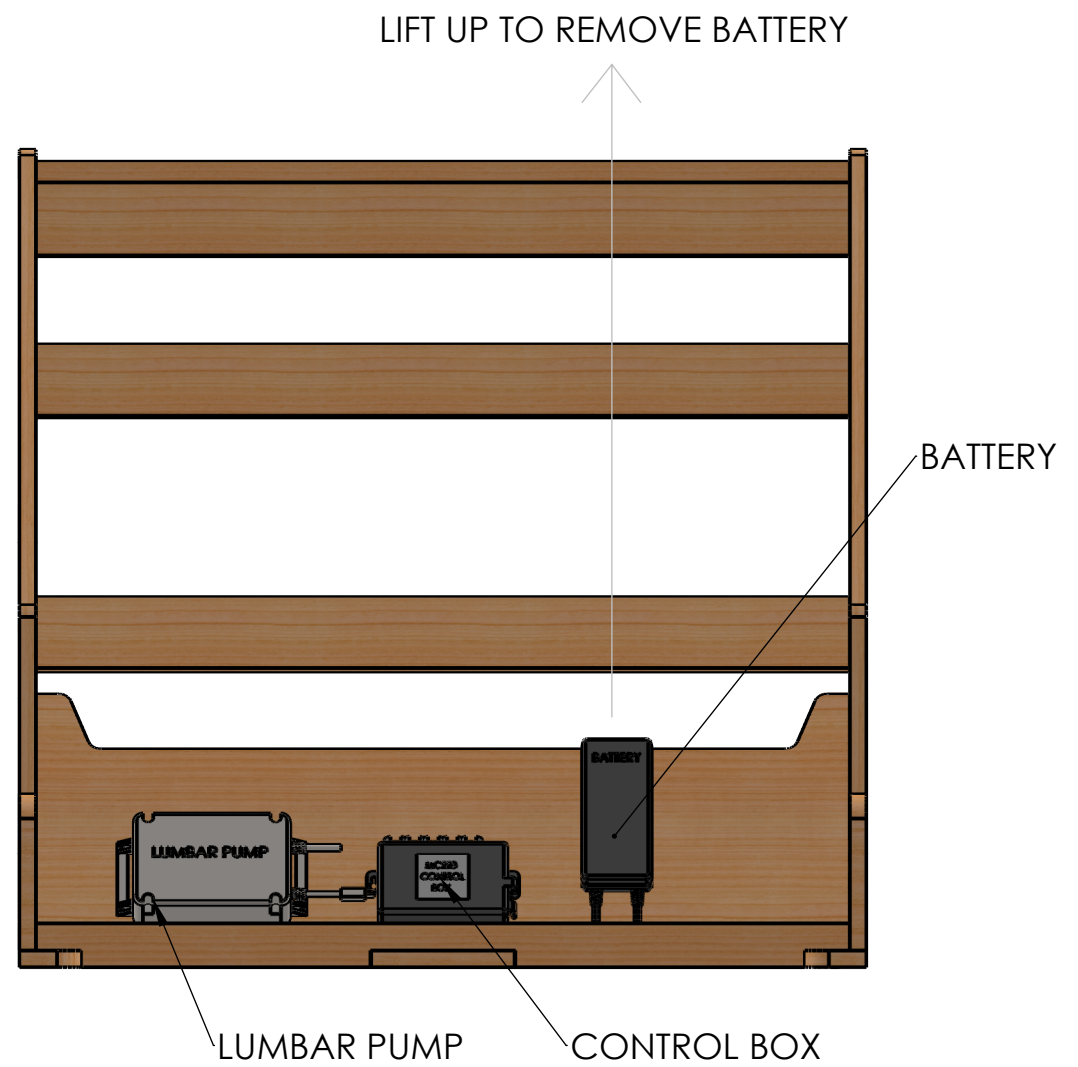
1. OPEN MECHANISM SLIGHTLY AND MOVE HEADREST FORWARD ALL THE WAY.
2. UNZIP FLAP BETWEEN HEADREST AND OUTSIDE BACK.



3. GRAB BATTERY FROM THE BOTTOM AND LIFT UP AND OUT.

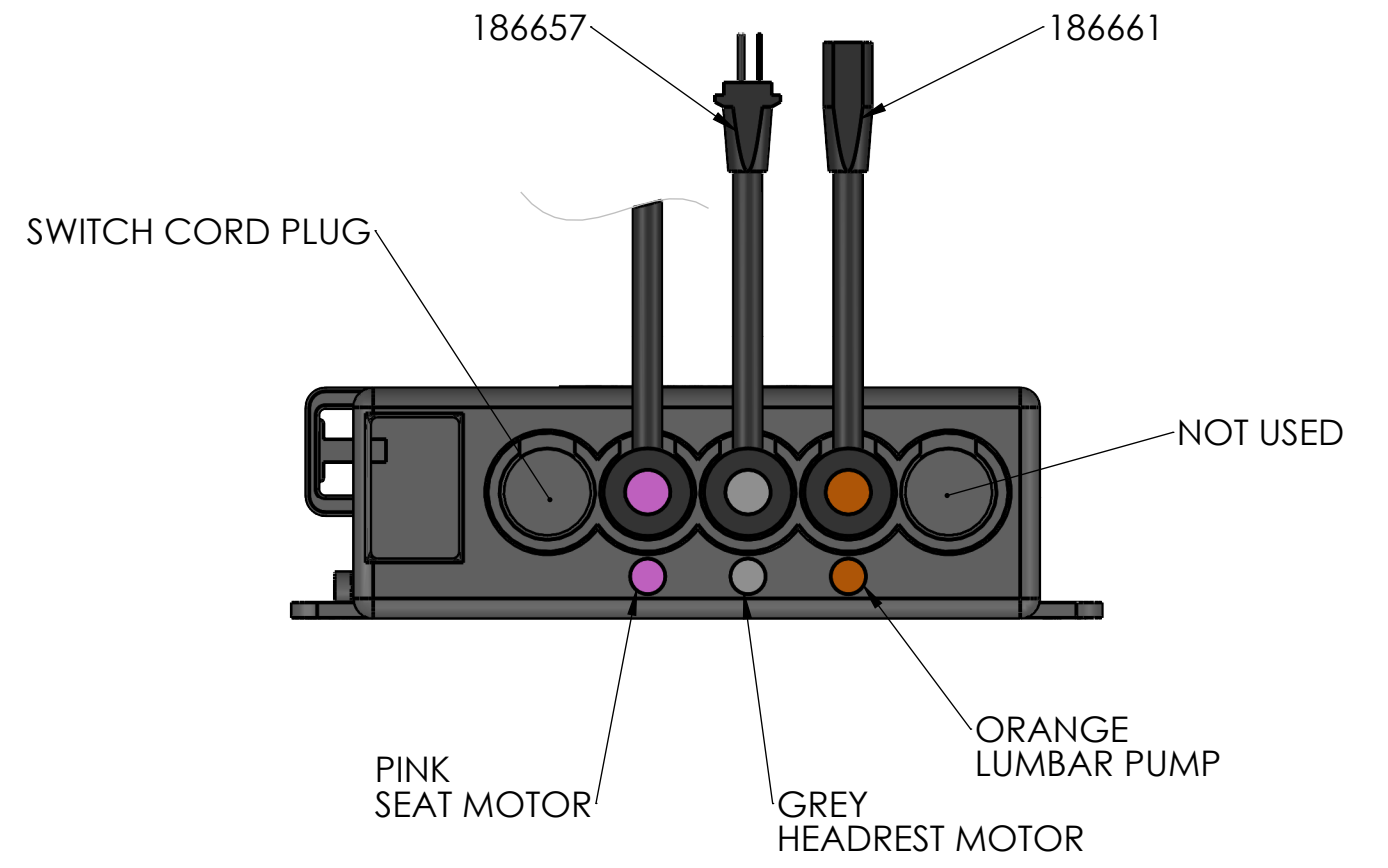


BACK HIDDEN FOR CLARITY



ELECTRONIC COMPONENT LOCATIONS

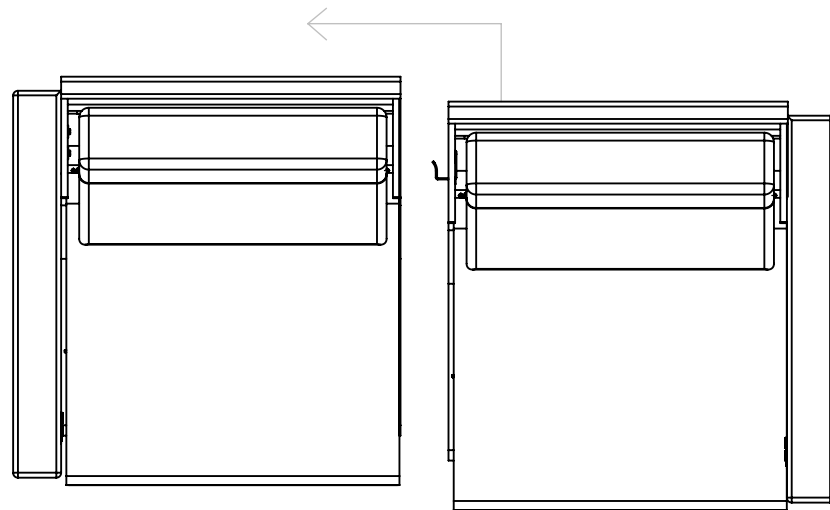
186655-CONTROL-BOX-MC220-M-SERIES
TOP VIEW LOOKING DOWN



CONNECTING MULTIPLE PIECES:

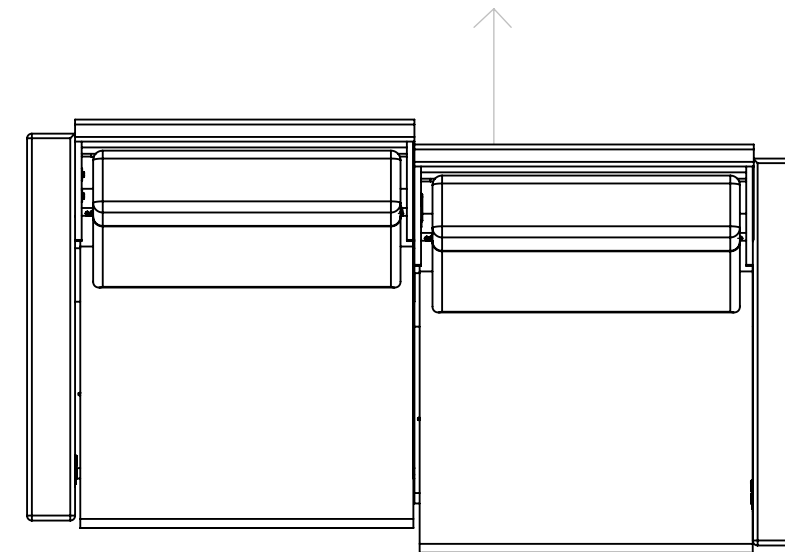
FOLLOW STEPS BELOW, IN ORDER.

**1. SLIDE PIECE WITH HOOK INTO OPPOSITE
PIECE BY LINING UP THE HOOK.**



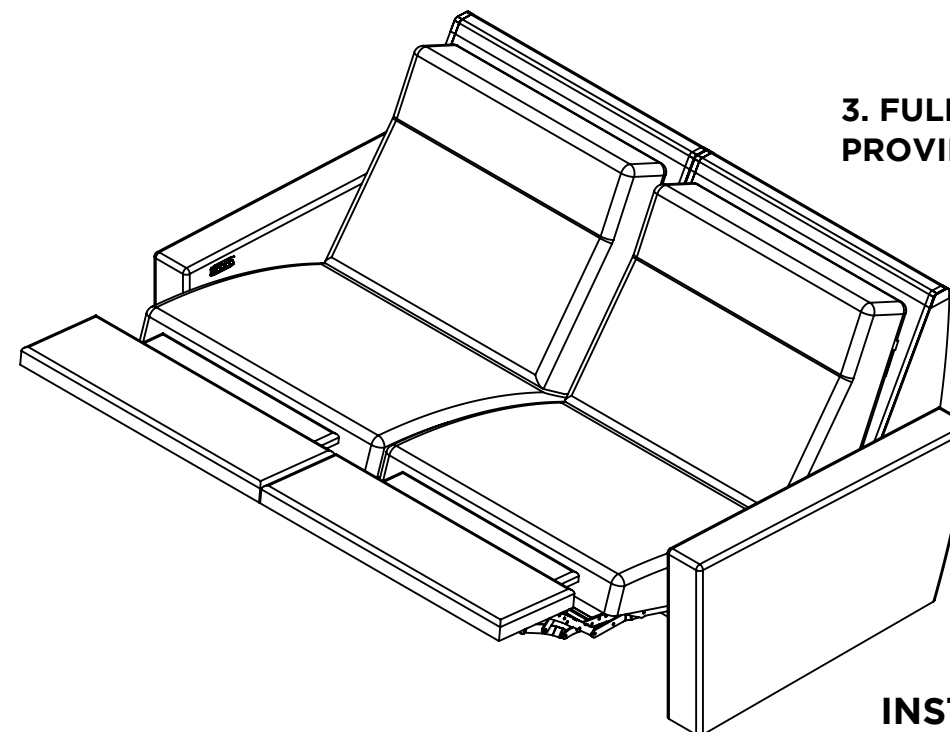
TOP VIEW LOOKING DOWN

**2. ONCE HOOK IS IN, PUSH PIECES
TOGETHER TO LINE UP FLUSH.**



TOP VIEW LOOKING DOWN

**3. FULLY OPEN ALL PIECES AND LOCATE
PROVIDED HARDWARE BAG.**



INSTRUCTIONS CONTINUE ON SHEET 14:

CONNECTING MULTIPLE PIECES CONTINUED:

FOLLOW STEPS BELOW, IN ORDER.

**4. INSTALL BOLT, WASHERS, NUT
AND TIGHTEN.**

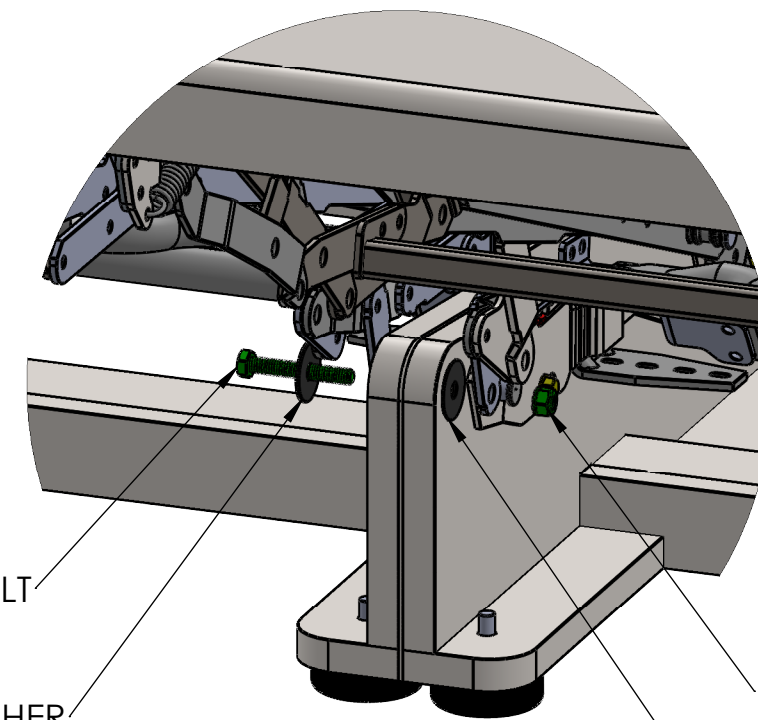
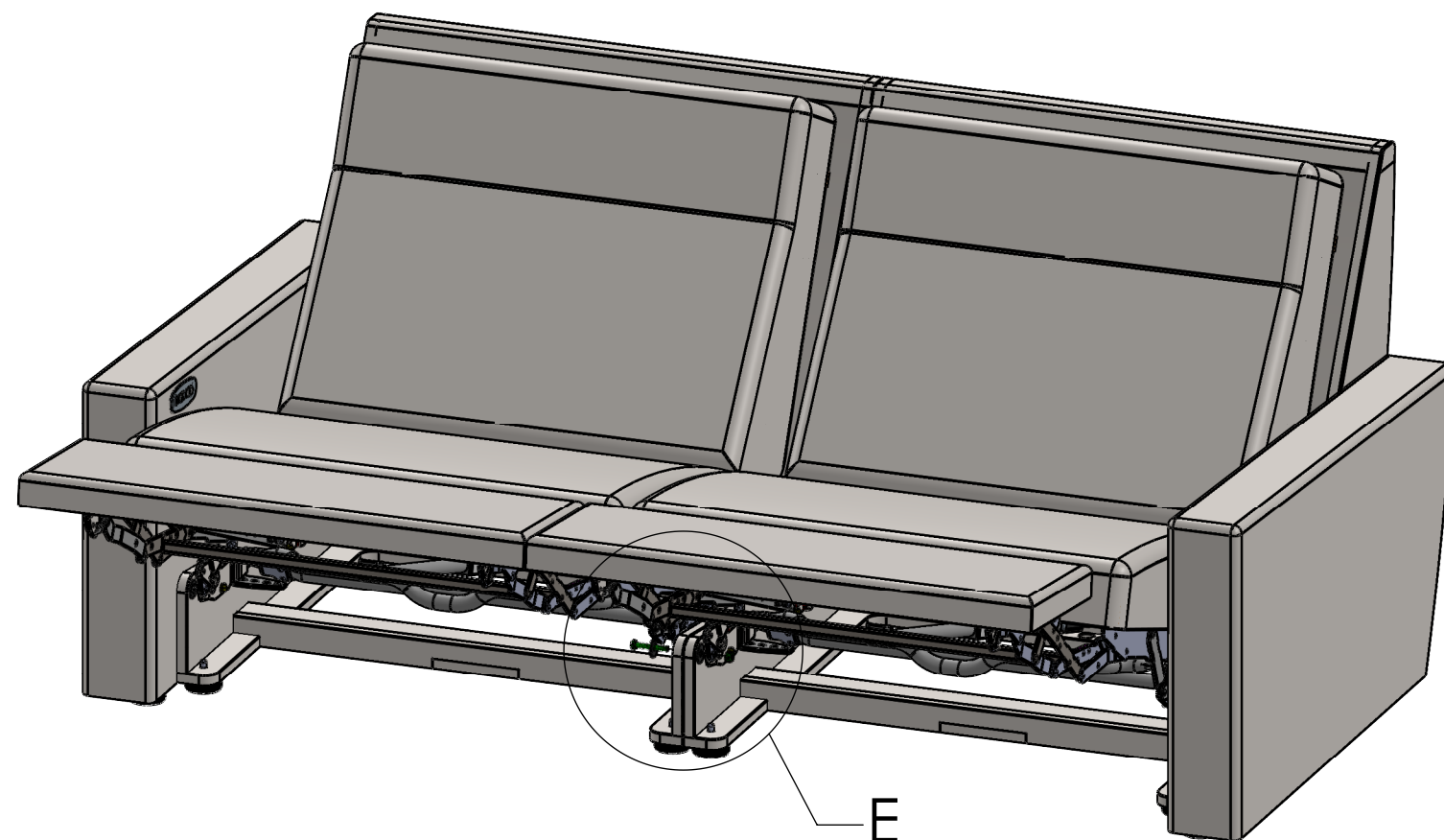
5/16-18 X 2 1/4" BOLT

5/16 FLAT WASHER

5/16 LOCK NUT

5/16 FLAT WASHER

DETAIL E
SCALE 1 : 4



TROUBLE SHOOTING GUIDE

MOST COMMON ISSUES WITH MOST COMMON AND EFFECTIVE ANSWERS.

1. NOT WORKING:
 - MAKE SURE POWER CORD IS PLUGGED INTO AN OUTLET.
 - MAKE SURE POWER FROM OUTLET IS PLUGGED INTO POWER CORD PIGTAIL ON THE REAR OF PIECE. SEE FIG 1.
 - MAKE SURE BATTERY IS CHARGED (IF EQUIPPED). LOOKING DOWN AT BATTERY, CHECK CAPACITY OF BATTERY. SEE FIG 4.
2. POWER PIGTAIL LOCATION:
 - LOCATED UNDERNEATH BACK, CENTERED. SEE FIG 1.
 - IF POWER PIGTAIL IS MISSING OR BROKEN, REQUEST SERVICE.
3. SWITCH NOT WORKING: NO LIGHT OR NOT OPERATING PIECE OF FURNITURE
 - MAKE SURE POWER CORD IS PLUGGED INTO AN OUTLET.
 - MAKE SURE BATTERY IS FULLY CHARGED (IF EQUIPPED) SEE FIG 4.
 - PULL SWITCH OUT OF ARM AND CHECK TO MAKE SURE SWITCH CORD IS PLUGGED INTO SWITCH, SEE SHEET 3.
 - SEE FIG 2 FOR TWO TOGGLE SWITCH FUNCTIONALITY AND FIG 3 FOR THREE TOGGLE FUNCTIONALITY.
 - IF SWITCH IS STILL NOT WORKING, REQUEST SERVICE.
4. CLICKING NOISE COMING FROM CHAIR OR WHILE USING SWITCH:
 - CHECK UNDER AND AROUND CHAIR TO MAKE SURE THERE ARE NO OBSTRUCTIONS KEEPING PIECE OF FURNITURE FROM BEING ABLE TO OPEN OR CLOSE FULLY.
 - IF CLICKING NOISE CONTINUES, REQUEST SERVICE.

LOOKING AT BACK OF CHAIR

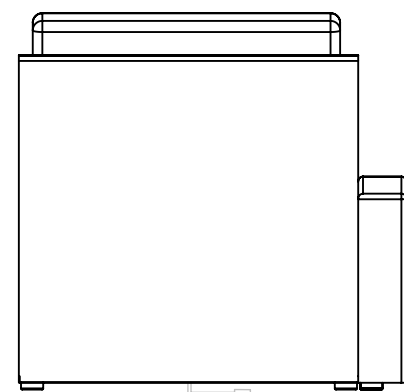


FIG 1

POWER CORD PIGTAIL

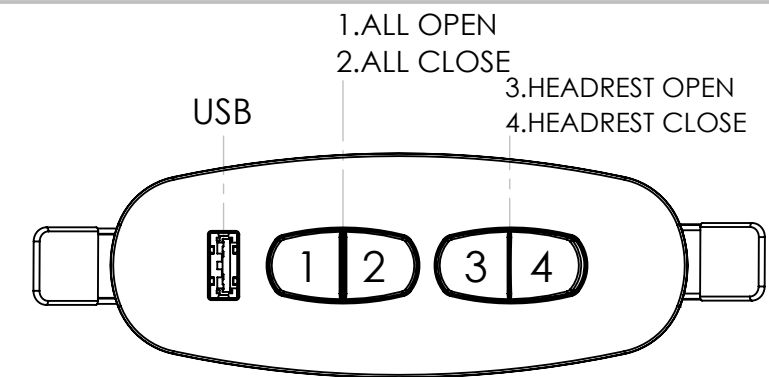


FIG 2

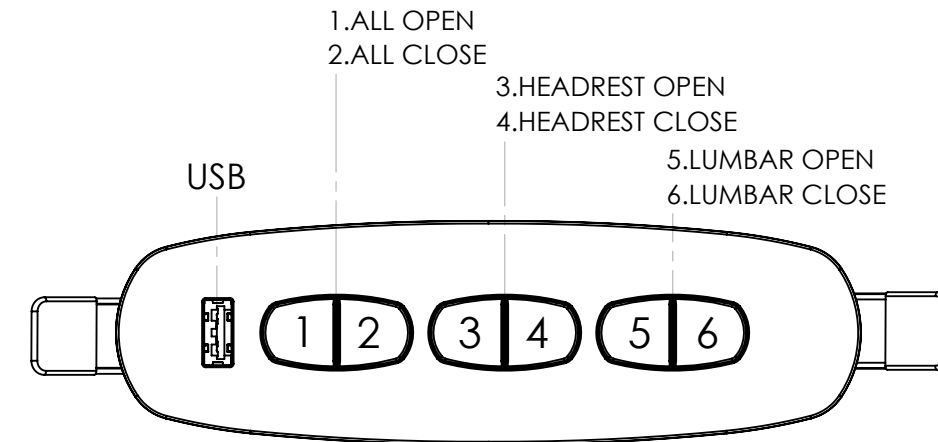


FIG 3

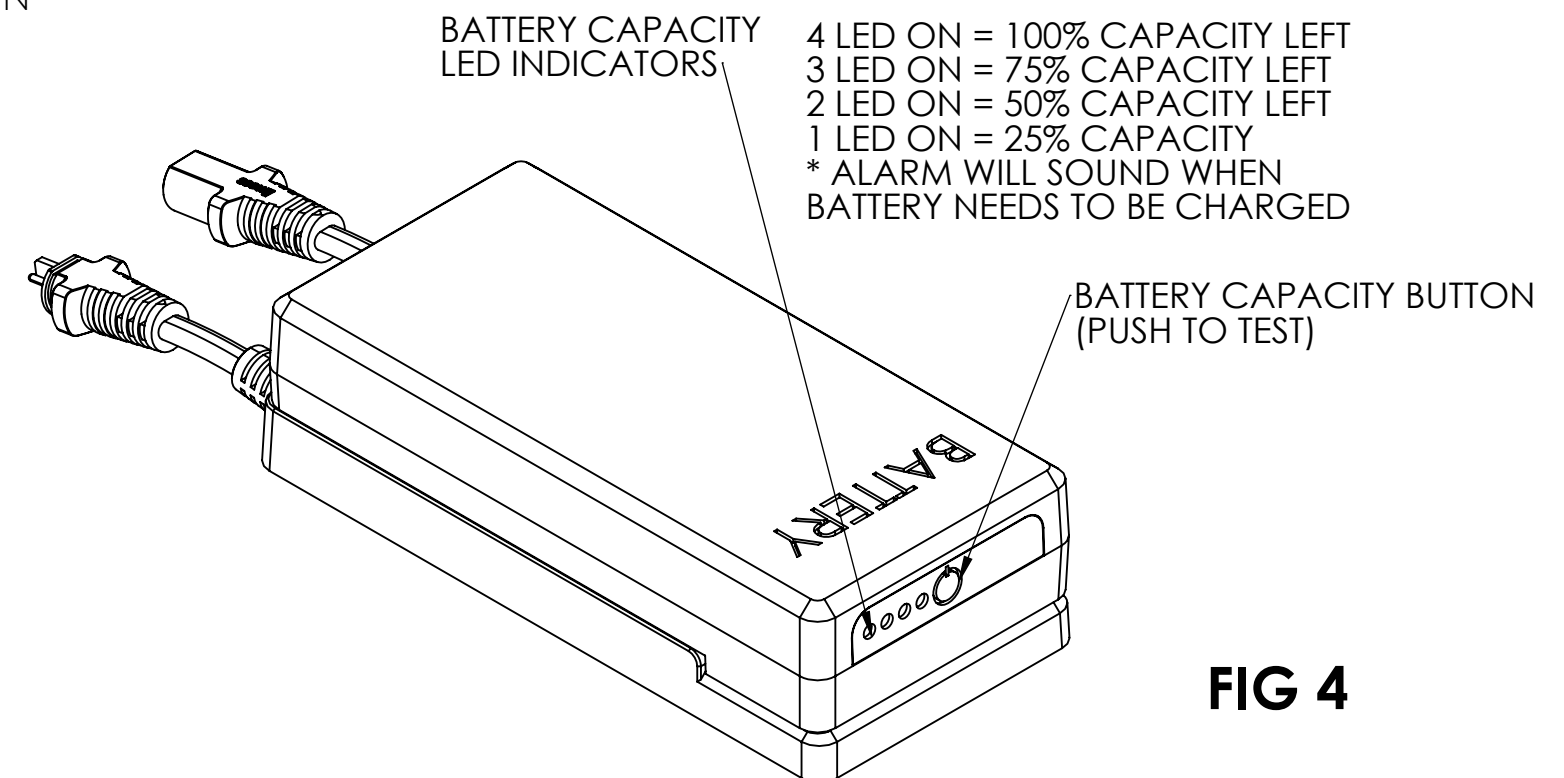
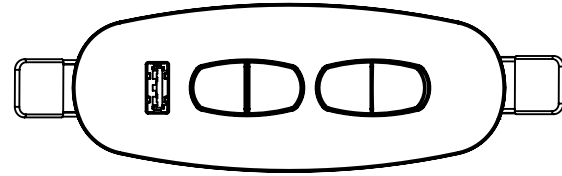


FIG 4

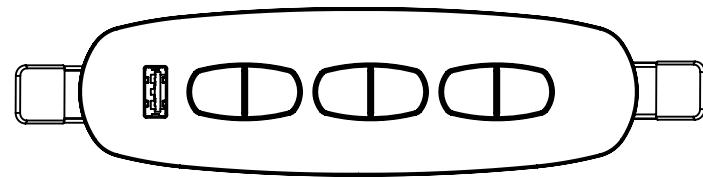
STYLE IN MOTION

M-SERIES PARTS:

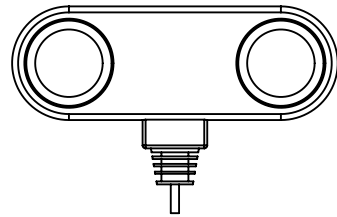
186986
SWITCH-2 TOGGLE-M SERIES



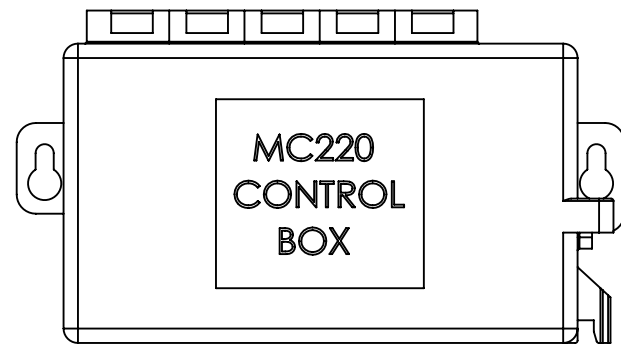
186660
SWITCH-3 TOGGLE-M SERIES



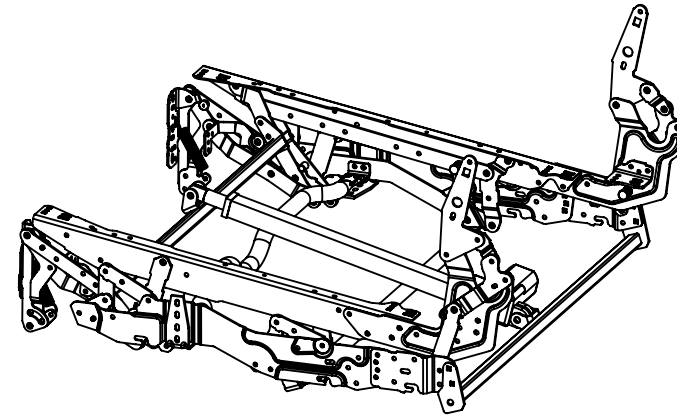
188218
SWITCH-BLACK-AA-A-SERIES M-SERIES



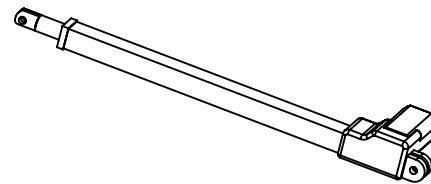
186655
CONTROL-BOX-MC220-M-SERIES



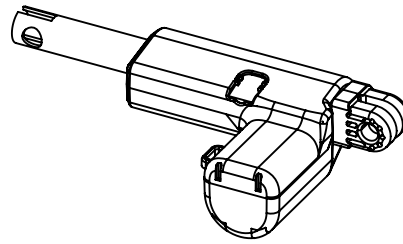
186653
KIT-MECH-ASSEMBLED-M-SERIES-25
186654
KIT-MECH-ASSEMBLED-M-SERIES-35



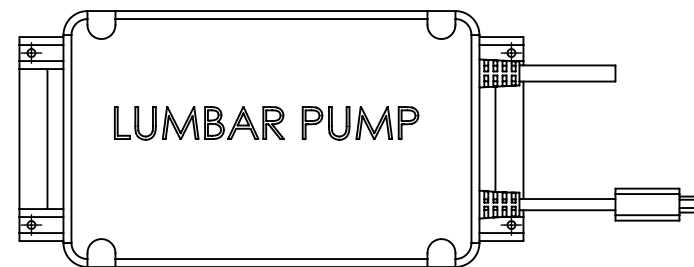
187088
MOTOR-FOOTREST-LIMOSS-M SERIES



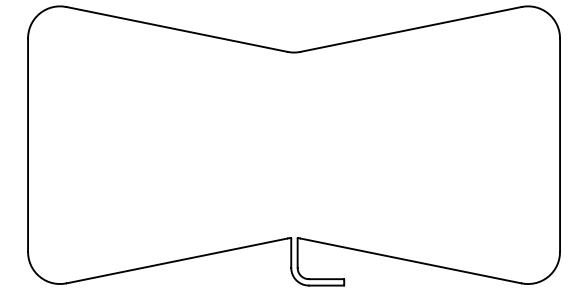
186356
MOTOR-HEADREST-LIMOSS-A SERIES/ M SERIES



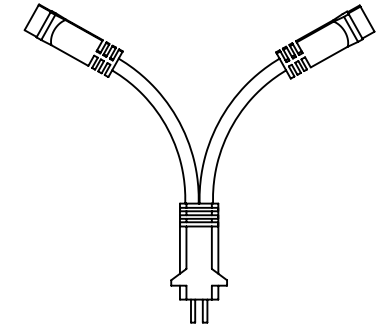
186659
MECH-LUMBAR PUMP-M-SERIES



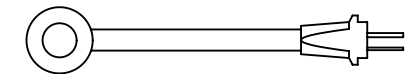
186658
MECH-LUMBAR BLADDER-INFLATABLE-M-SERIES



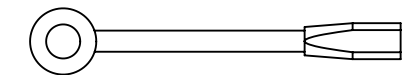
187244
CABLE-Y-ADAPTER 2PIN-4WIRE



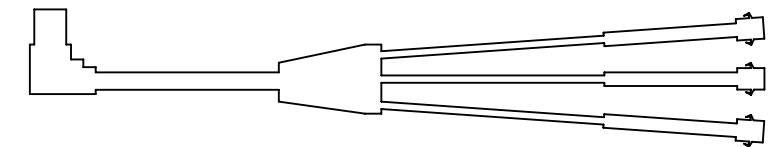
186657
CABLE-CB TO HR-MOTOR-M-SERIES



186661
CABLE-LBP TO CP-MOTOR-M-SERIES



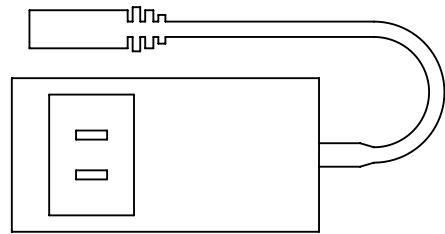
186656
CABLE-SPLITTER-AA ONLY-M-SERIES



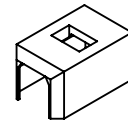
STYLE IN MOTION

M-SERIES PARTS CONTINUED:

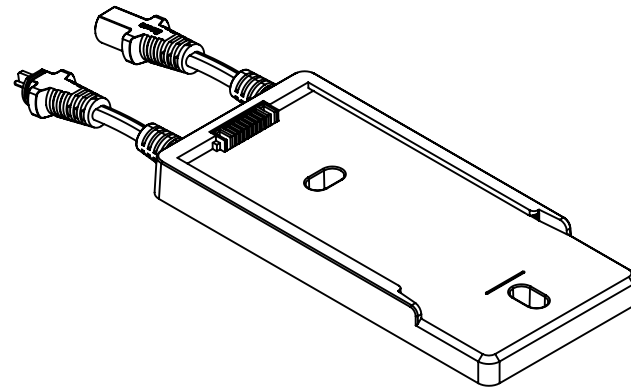
**186355
POWER-SUPPLY-LIMOSS-2.0A-
UNIVERSAL**



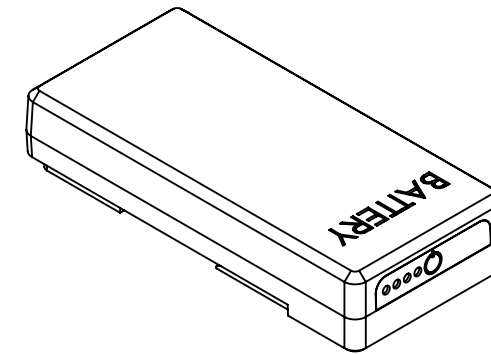
**161353
CABLE CLIP**



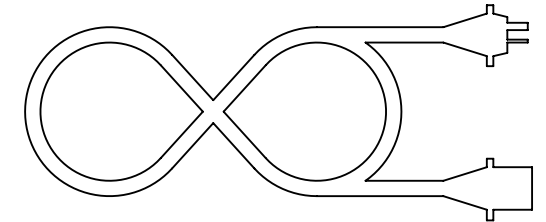
**187090
CHARGING BASE MC174**



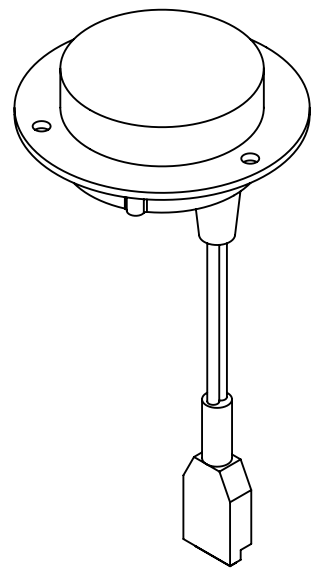
**187089
4000 Mah BATTERY MC169**



**161800
CABLE-EXTENSION POWER
CORD-330MM**

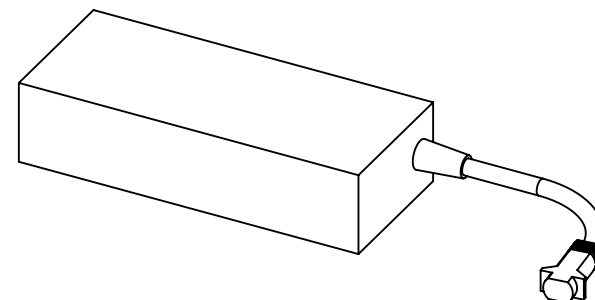


**187575
WIRELESS CHARGING PUCK-
29V LED**

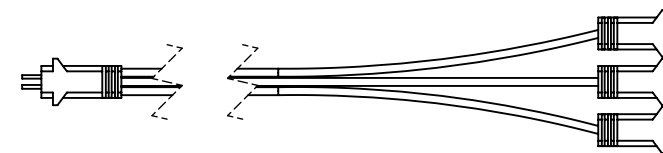


**188367
KIT-M SERIES-POWER DISTRIBUTOR (CONTAINS THE 3 ITEMS BELOW)**

**187596
POWER-SUPPLY-PWR 3 SEAT-
6A-DISTRIBUTOR-M-SERIES**



**187597
CABLE-DAISY-3 SPLIT-
DISTRIBUTOR-M-SERIES**



**187598
CABLE-AC-WALL PLUG-
DISTRIBUTOR-M-SERIES**

