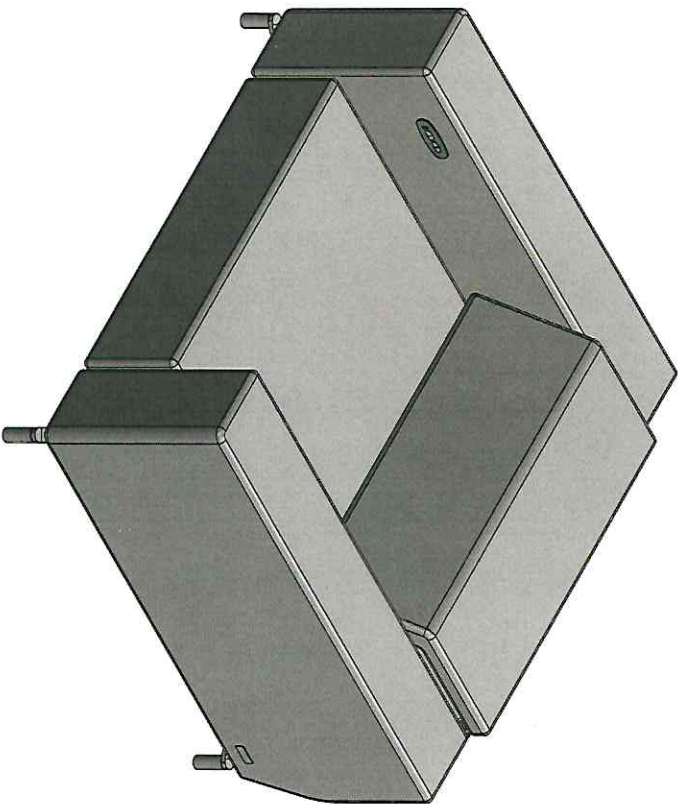


# STYLE IN MOTION I-SERIES

REPAIR, INSTALL AND TROUBLESHOOTING GUIDE



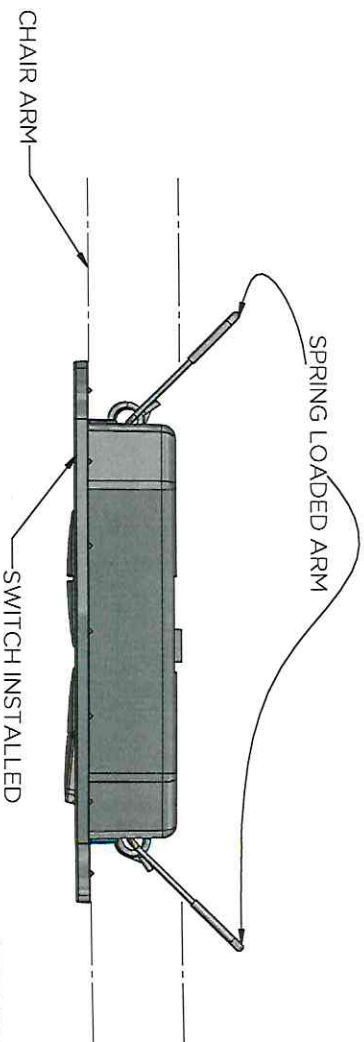
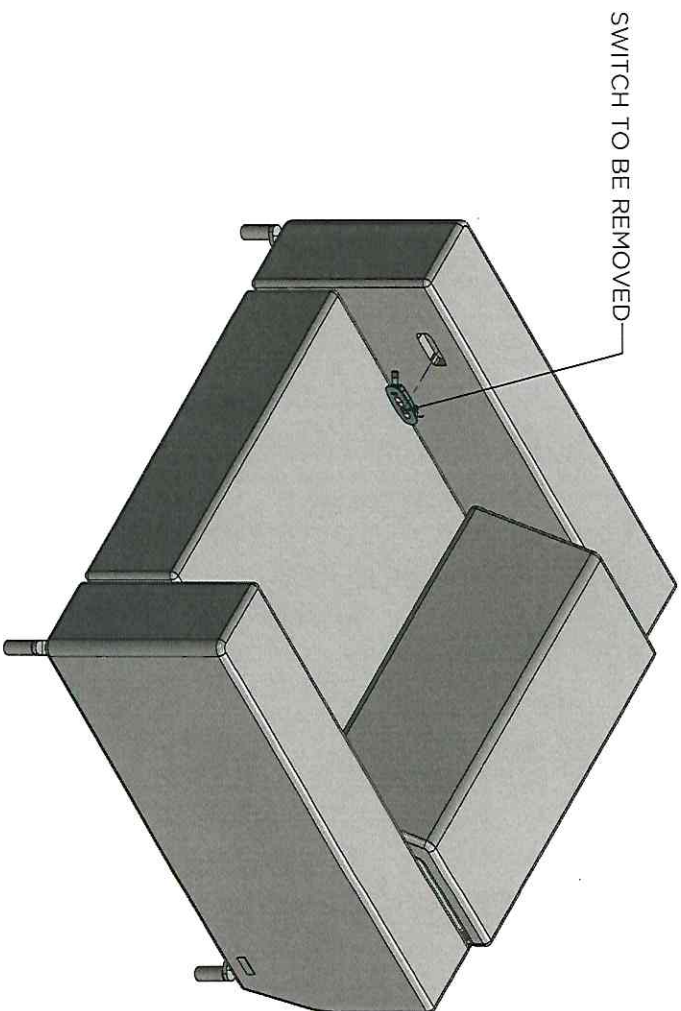
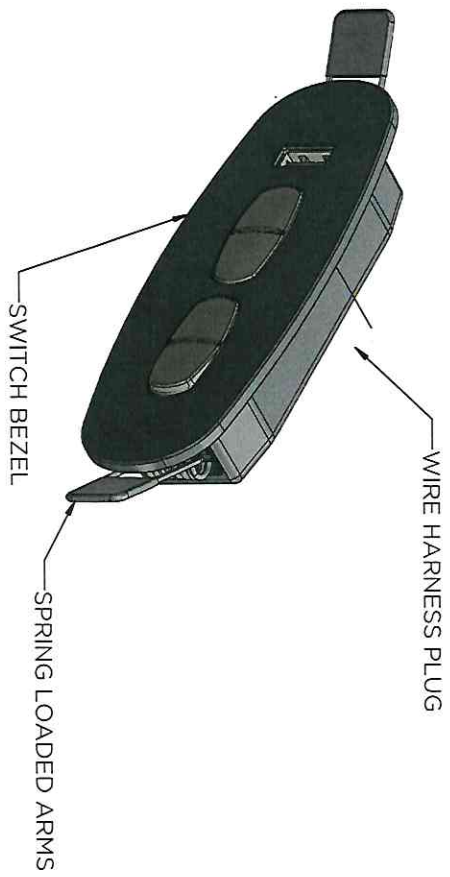
AMERICAN  
LEATHER®

## **STYLE IN MOTION GUIDE:**

- SHEET 3: HOW TO REPLACE SWITCH.
- SHEET 4-8: HOW TO REMOVE MECHANISM.
- SHEET 9: HOW TO REPLACE CONTROL BOX.
- SHEET 10: RETRO FITTING BATTERY.
- SHEET 11-13: HOW TO REMOVE AND REPLACE HEADREST MECHANISM.
- SHEET 14-15: HOW TO CONNECT MULTIPLE PIECES.
- SHEET 16-17: TROUBLESHOOTING GUIDE.
- SHEET 18-19: STYLE IN MOTION PARTS LIST.
- SHEET 20-21: DISTRIBUTION BOX.

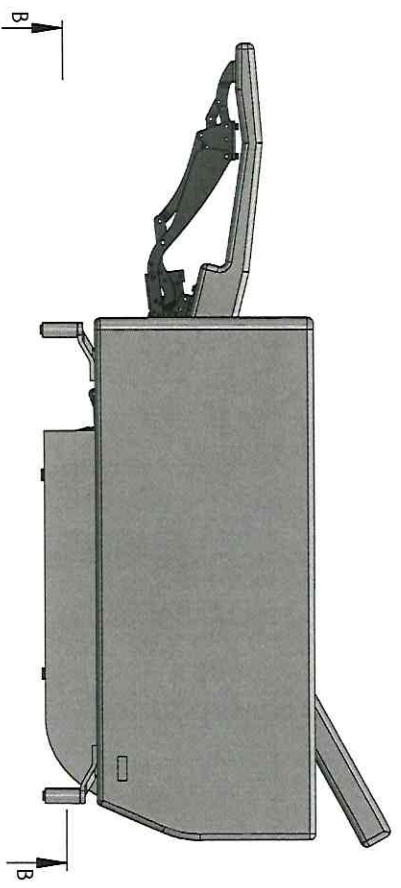
**TO REMOVE AND REPLACE THE SWITCH:**

1. USE A FLATHEAD SCREW DRIVER AND GENTLY PLACE BEHIND SWITCH BEZEL. USE CAUTION NOT TO SCRATCH BEZEL.
2. PULL SWITCH OUT. USE CAUTION AS SWITCH ARMS ARE SPRING LOADED AND WILL SNAP SHUT IF LET GO TOO QUICKLY.
3. ONCE REMOVED FROM ARMREST, UNPLUG SWITCH FROM WIRE HARNESS PLUG. USE CAUTION NOT TO LET HARNESS DROP DOWN INTO ARMREST.
4. REPLACE WITH NEW SWITCH (PART#171274) AND PLUG INTO HARNESS.
5. IF HARNESS DROPS DOWN INTO ARMREST, IT WILL NEED TO BE RE-ROUTED BACK OUT. THERE IS A ZIPPER ON BOTTOM OF ARM TO ACCESS CORD.
6. SPRING LOADED ARMS MUST BE FORCED BACK AS YOU INSERT SWITCH BACK INTO ARMREST.

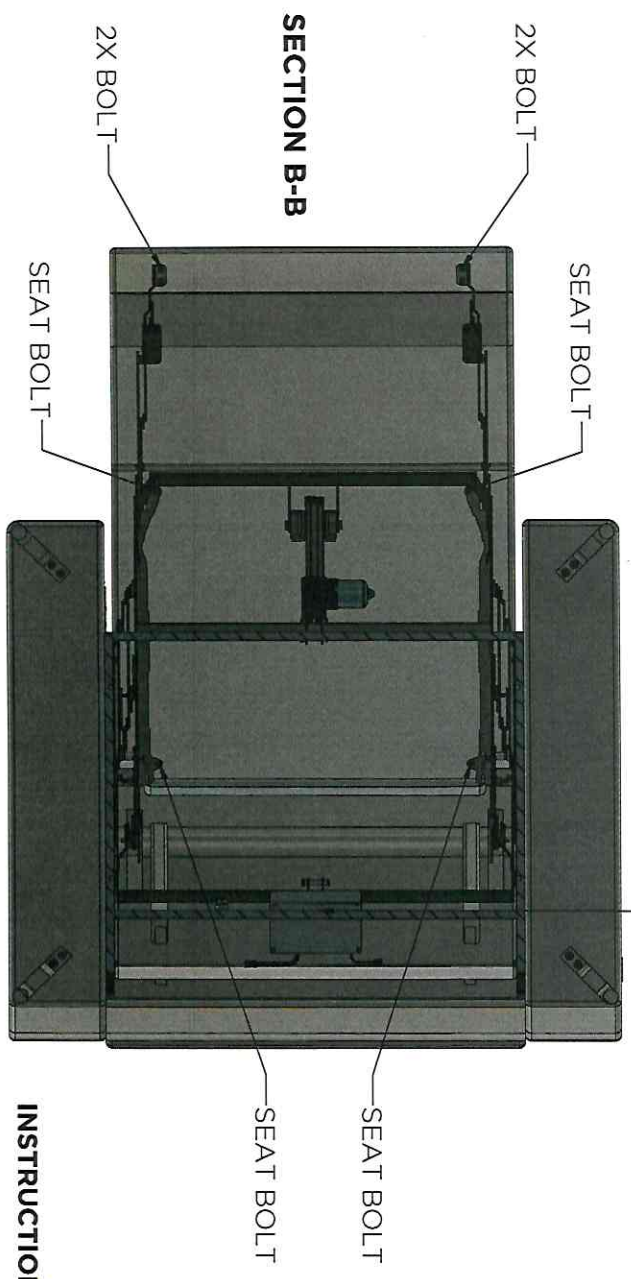


**REMOVING THE STYLE IN MOTION MECHANISM:**  
FOLLOW STEPS BELOW IN ORDER.

**1: FULLY OPEN MECHANISM.**



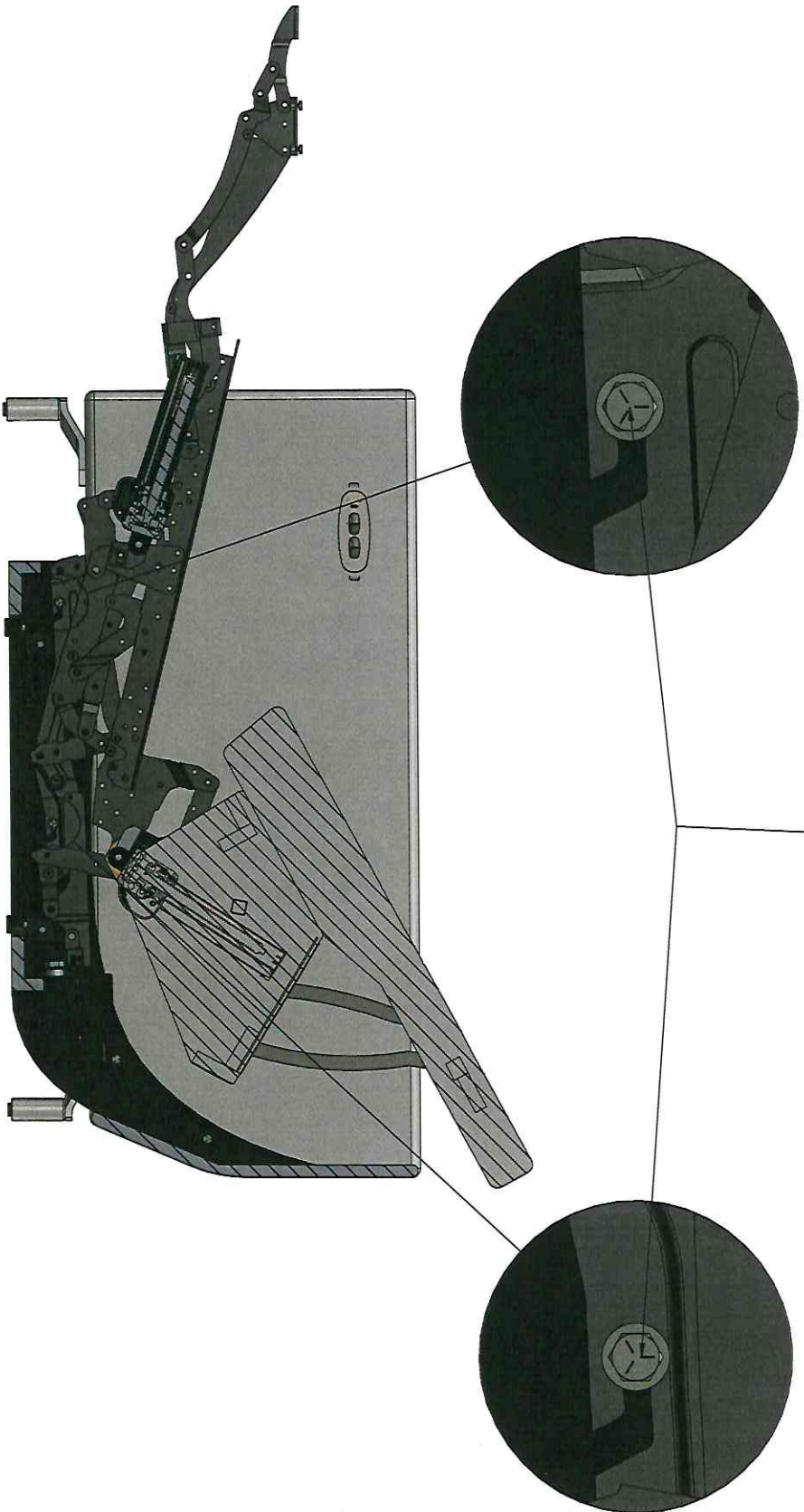
**2: REMOVE 8 BOLTS AS SHOWN**



**INSTRUCTIONS CONTINUE ON SHEET 5**

**REMOVING THE STYLE IN MOTION MECHANISM CONTINUED:  
FOLLOW STEPS BELOW IN ORDER.**

**4: LOOSEN BOLTS  
BUT DO NOT REMOVE**



**REMOVING THE STYLE IN MOTION HEADREST:**

**FOLLOW STEPS BELOW IN ORDER.**

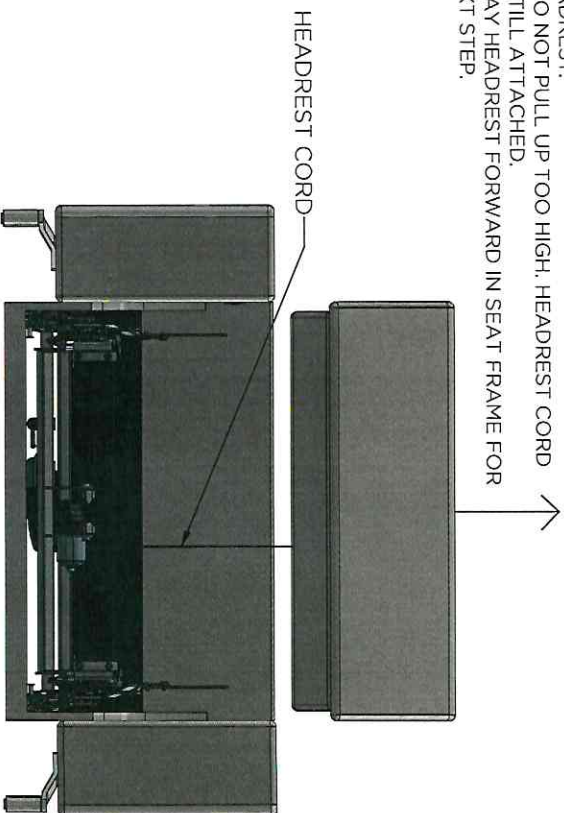
1: BE SURE PIECE IS FULLY CLOSED.



2: SLIDE HANDS DOWN BETWEEN ARMS  
AND HEADREST ASSY

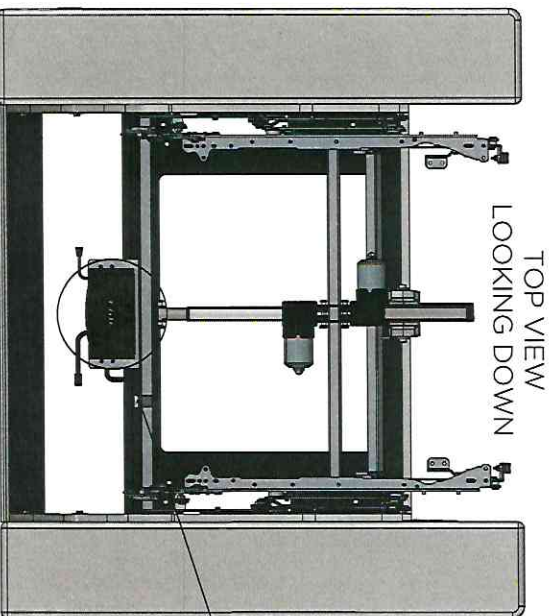
FRONT VIEW

3: FIRMLY PULL UP ON BOTH SIDES TO RELEASE  
HEADREST.  
4: DO NOT PULL UP TOO HIGH. HEADREST CORD  
IS STILL ATTACHED.  
5: LAY HEADREST FORWARD IN SEAT FRAME FOR  
NEXT STEP.



HEADREST CORD

FRONT VIEW



TOP VIEW  
LOOKING DOWN

SEE SHEET 7  
A

**INSTRUCTIONS CONTINUE ON SHEET 7**

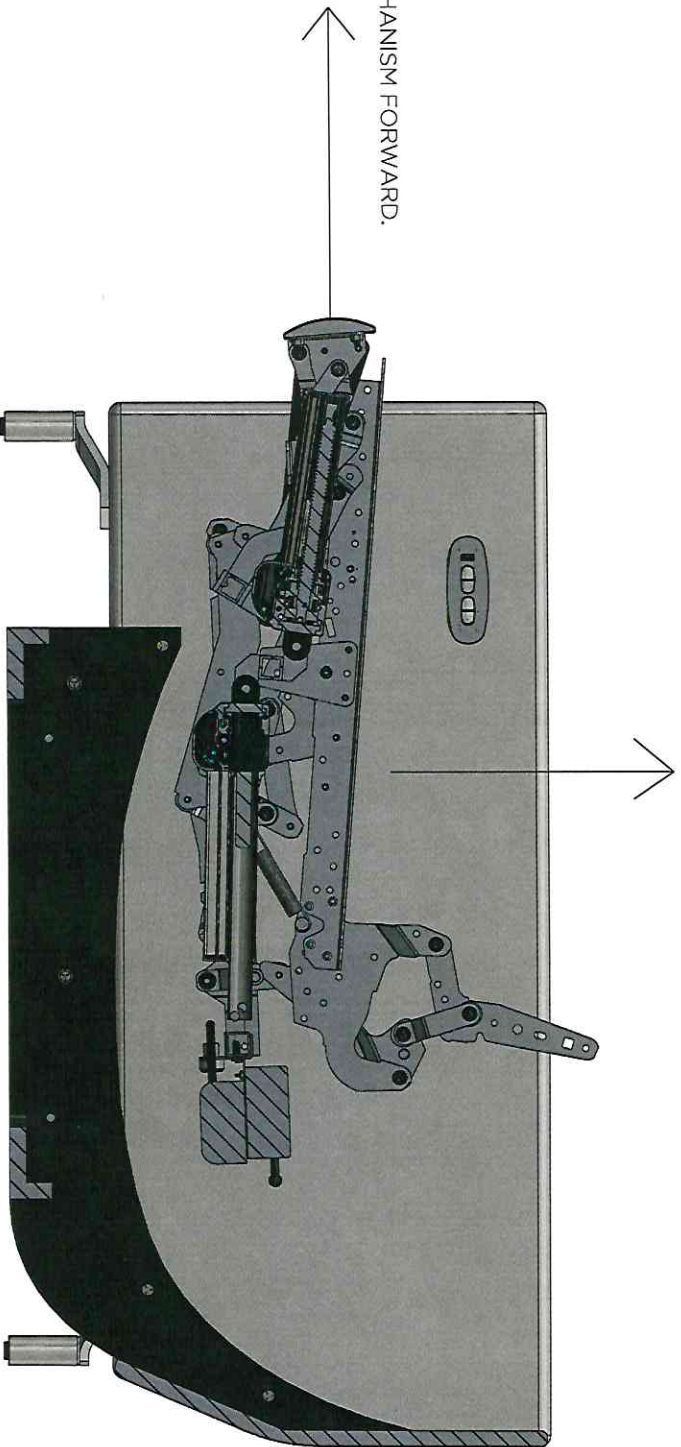


**REMOVING THE STYLE IN MOTION MECHANISM CONTINUED:**

**5: CUT ANY ZIP TIES HOLDING WIRES TO MECHANISM.**

**6: UNPLUG SWITCH CORDS AND USB FROM CONTROL BOX.**

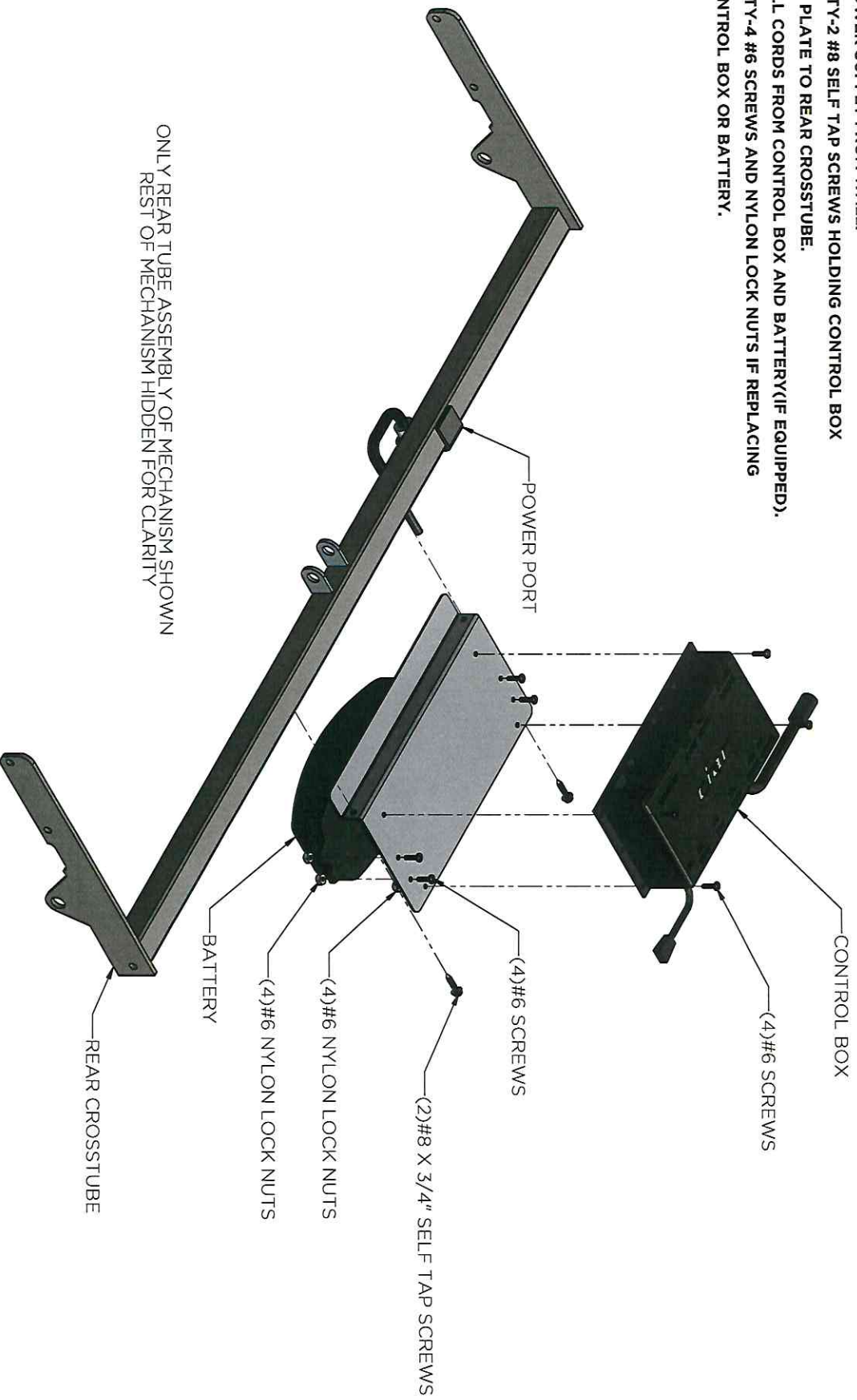
**8: LIFT UP ON MECHANISM.**





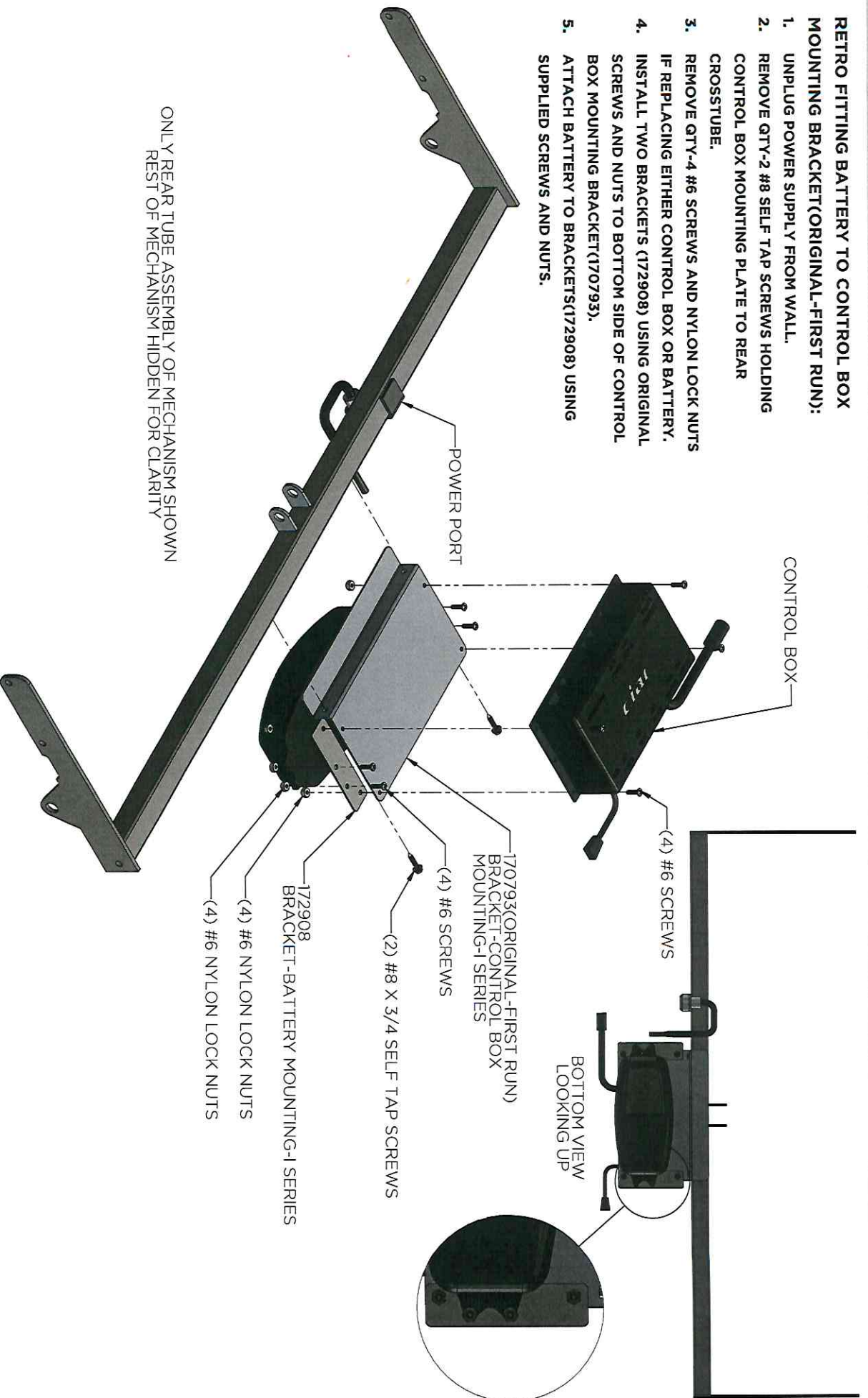
**REPLACING CONTROL BOX OR BATTERY:**

1. UNPLUG POWER SUPPLY FROM WALL.
2. REMOVE QTY-2 #8 SELF TAP SCREWS HOLDING CONTROL BOX MOUNTING PLATE TO REAR CROSSTUBE.
3. UNPLUG ALL CORDS FROM CONTROL BOX AND BATTERY(IF EQUIPPED).
4. REMOVE QTY-4 #6 SCREWS AND NYLON LOCK NUTS IF REPLACING EITHER CONTROL BOX OR BATTERY.



**RETRO FITTING BATTERY TO CONTROL BOX MOUNTING BRACKET(ORIGINAL-FIRST RUN):**

1. UNPLUG POWER SUPPLY FROM WALL.
2. REMOVE QTY-2 #8 SELF TAP SCREWS HOLDING CONTROL BOX MOUNTING PLATE TO REAR CROSSTUBE.
3. REMOVE QTY-4 #6 SCREWS AND NYLON LOCK NUTS IF REPLACING EITHER CONTROL BOX OR BATTERY.
4. INSTALL TWO BRACKETS (172908) USING ORIGINAL SCREWS AND NUTS TO BOTTOM SIDE OF CONTROL BOX MOUNTING BRACKET(170793).
5. ATTACH BATTERY TO BRACKETS(172908) USING SUPPLIED SCREWS AND NUTS.

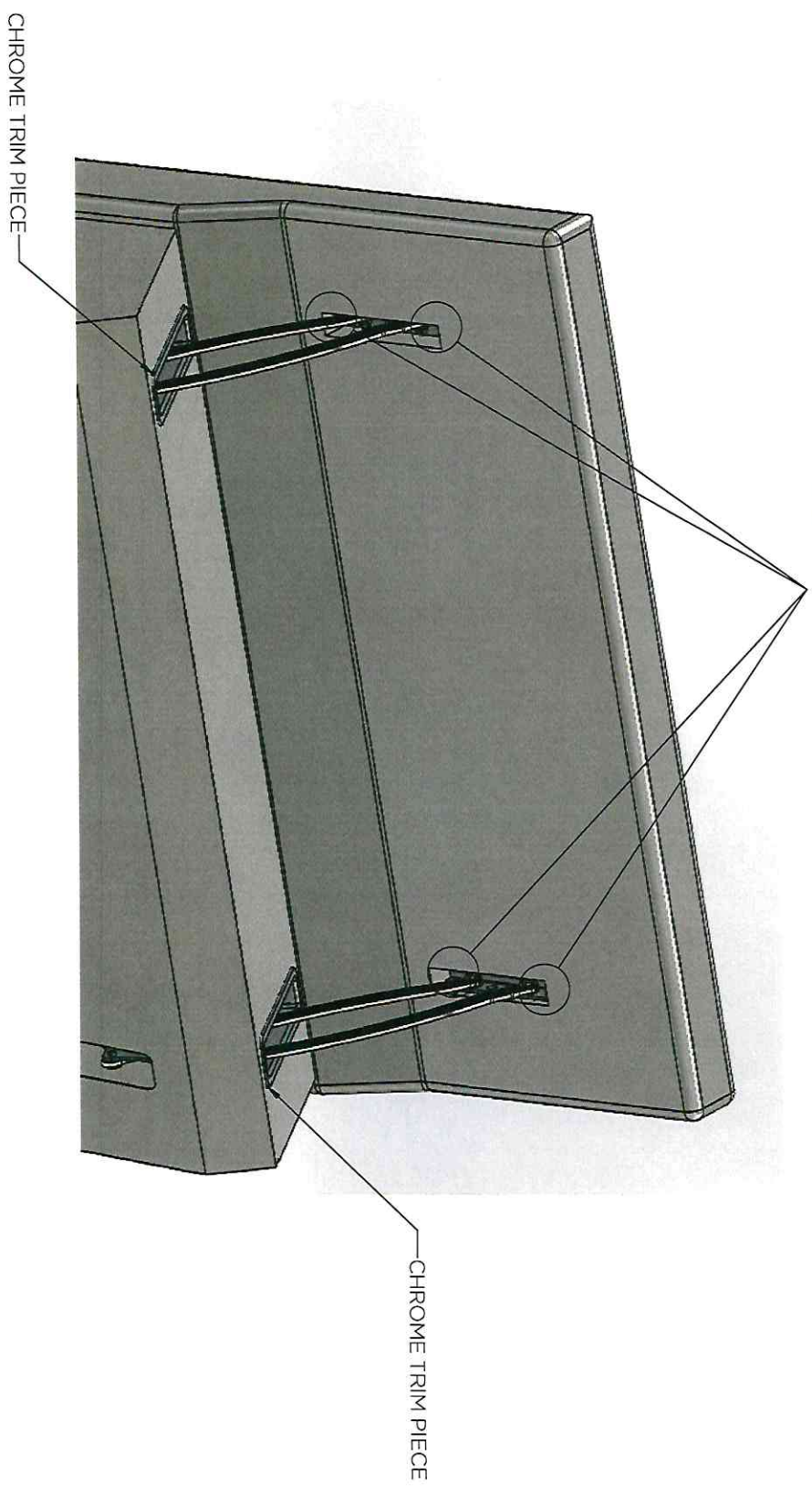


ONLY REAR TUBE ASSEMBLY OF MECHANISM SHOWN  
REST OF MECHANISM HIDDEN FOR CLARITY

**REMOVING AND REPLACING HEADREST MECHANISM:**

1. \*OPEN HEADREST MECHANISM TO ACCESS BOLTS.
2. REMOVE 4 BOLTS THAT HOLD HEADREST CUSHION TO MECHANISM.
3. REMOVE CHROME TRIM PIECES.

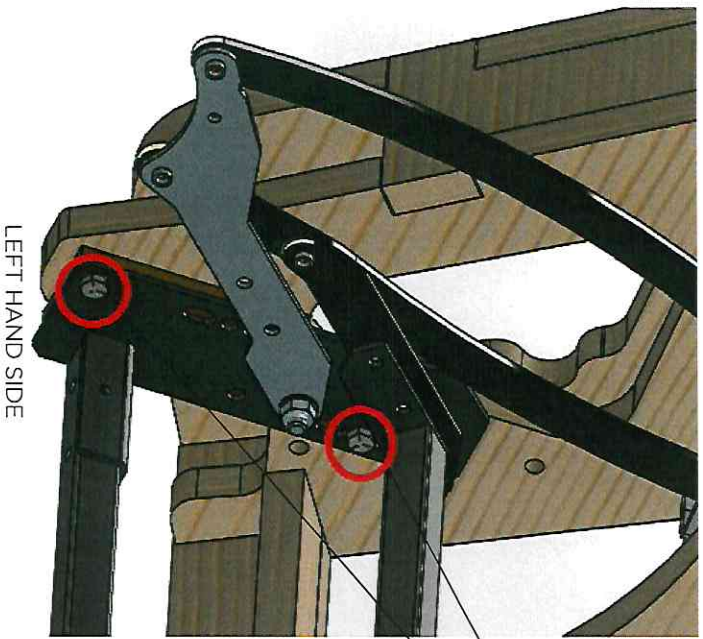
**REMOVE 4 BOLTS SHOWN**



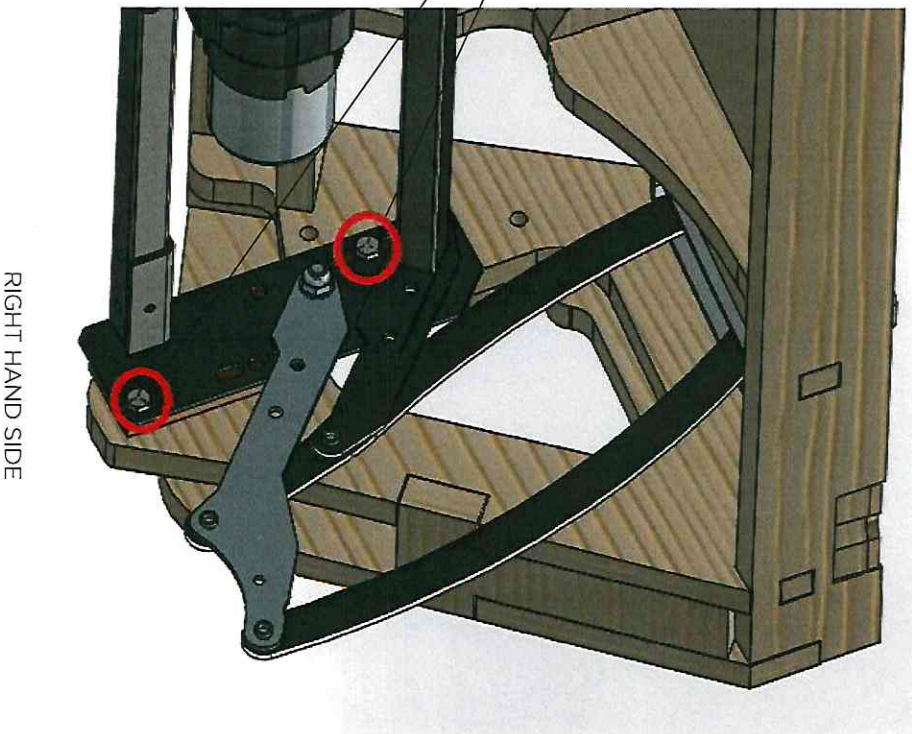
**INSTRUCTIONS CONTINUE ON SHEET 11**

REMOVING AND REPLACING HEADREST MECHANISM  
CONTINUED:

4. REMOVE 4 BOLTS HOLDING MECHANISM TO HEADREST FRAME.



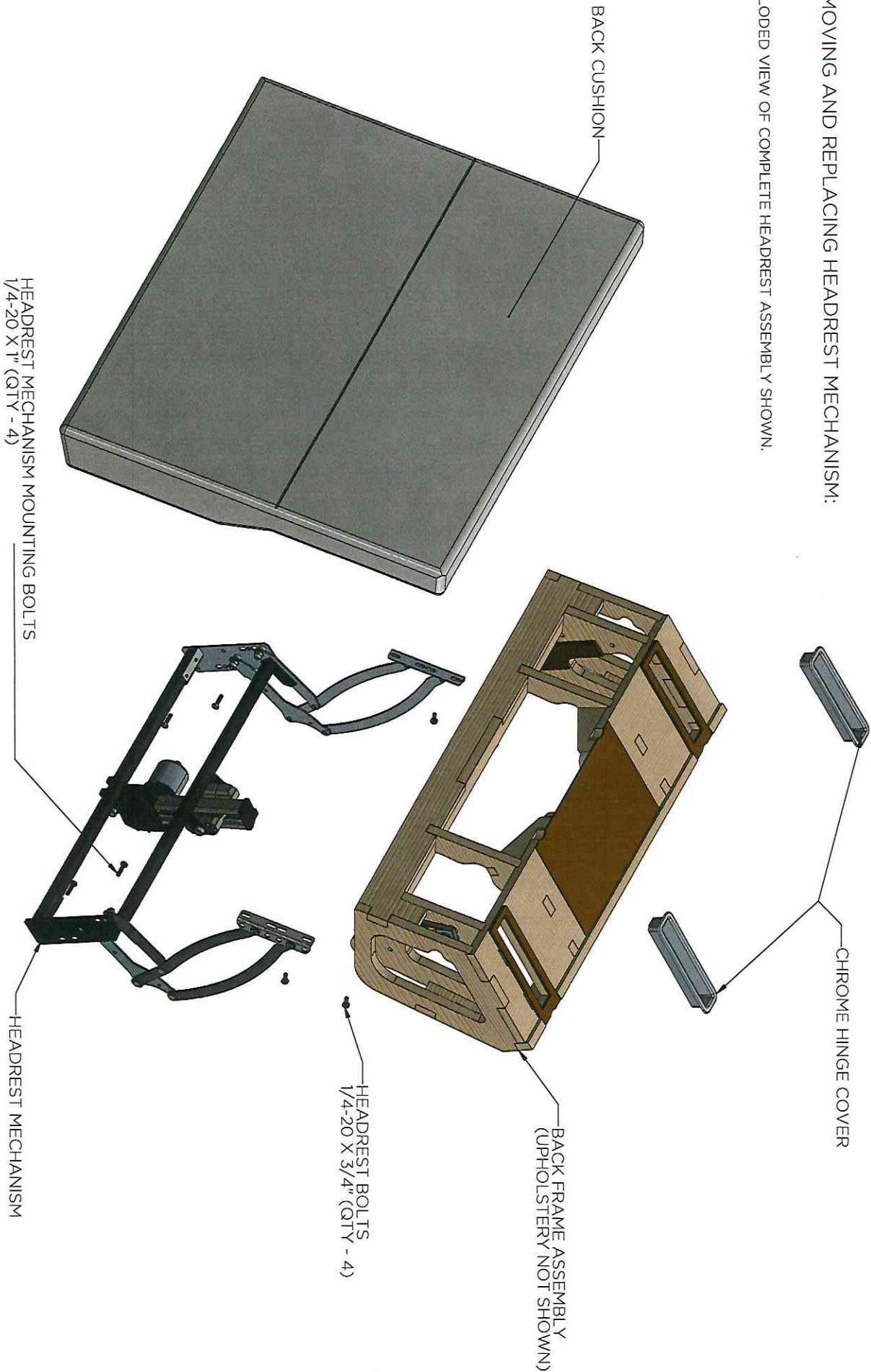
REMOVE 4 BOLTS



UPHOLSTERY HIDDEN FOR CLARITY

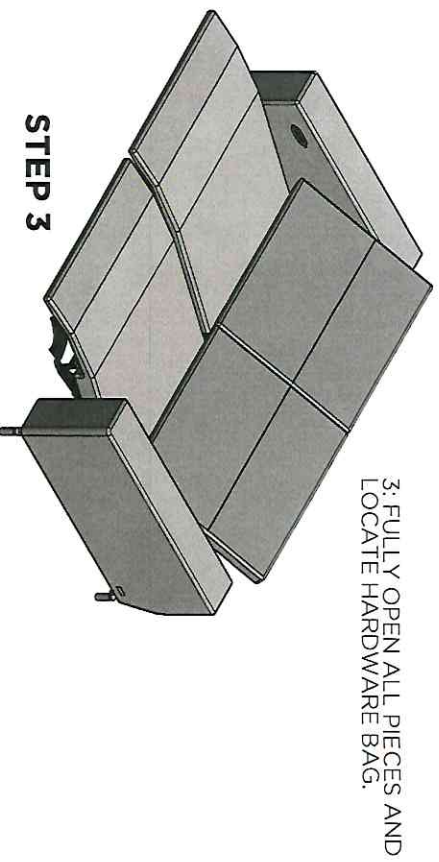
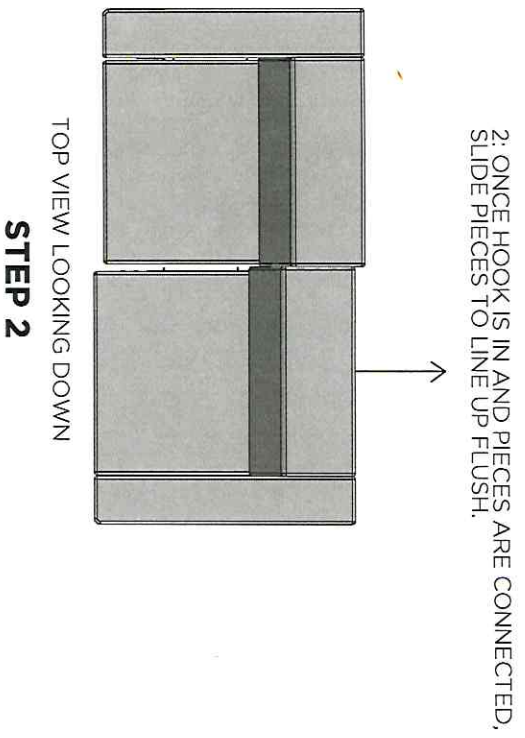
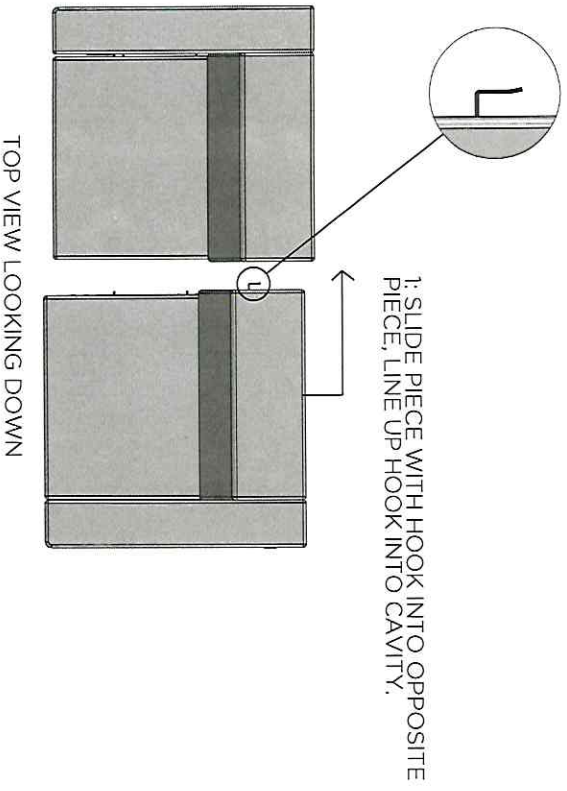
REMOVING AND REPLACING HEADREST MECHANISM:

EXPLODED VIEW OF COMPLETE HEADREST ASSEMBLY SHOWN.



**CONNECTING MULTIPLE PIECES:**

**FOLLOW STEPS BELOW IN ORDER:**

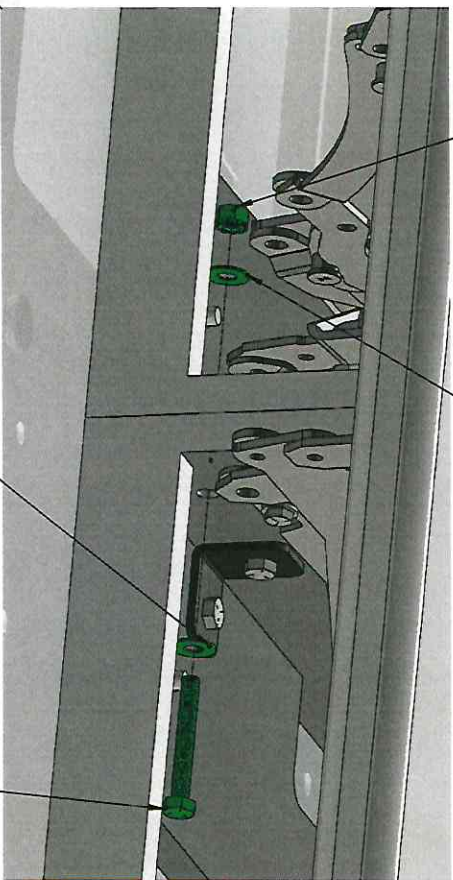
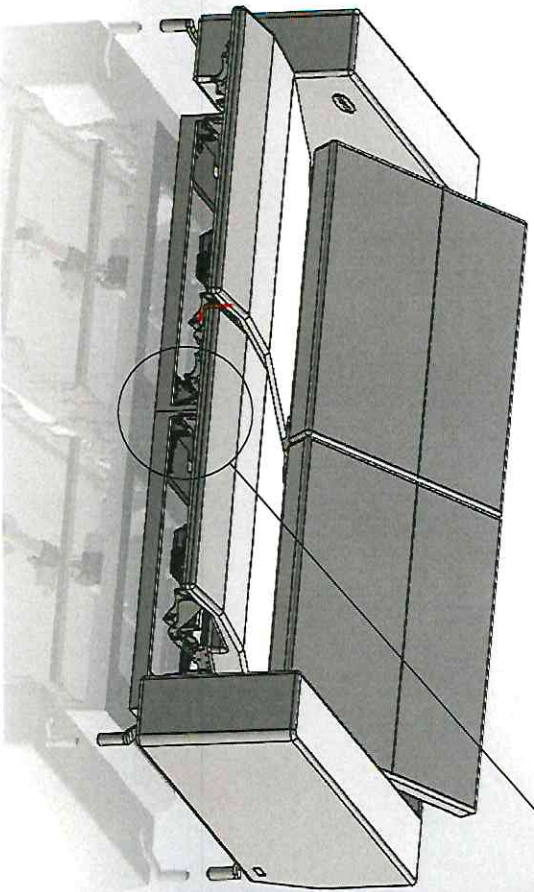


**INSTRUCTIONS CONTINUE ON SHEET 14**

CONNECTING MULTIPLE PIECES CONTINUED:

FOLLOW STEPS BELOW IN ORDER:

STEP 4: INSTALL BOLT, WASHERS  
AND NUT TO ATTACH PIECES  
TOGETHER AND TIGHTEN.



5/16 LOCKING NUT

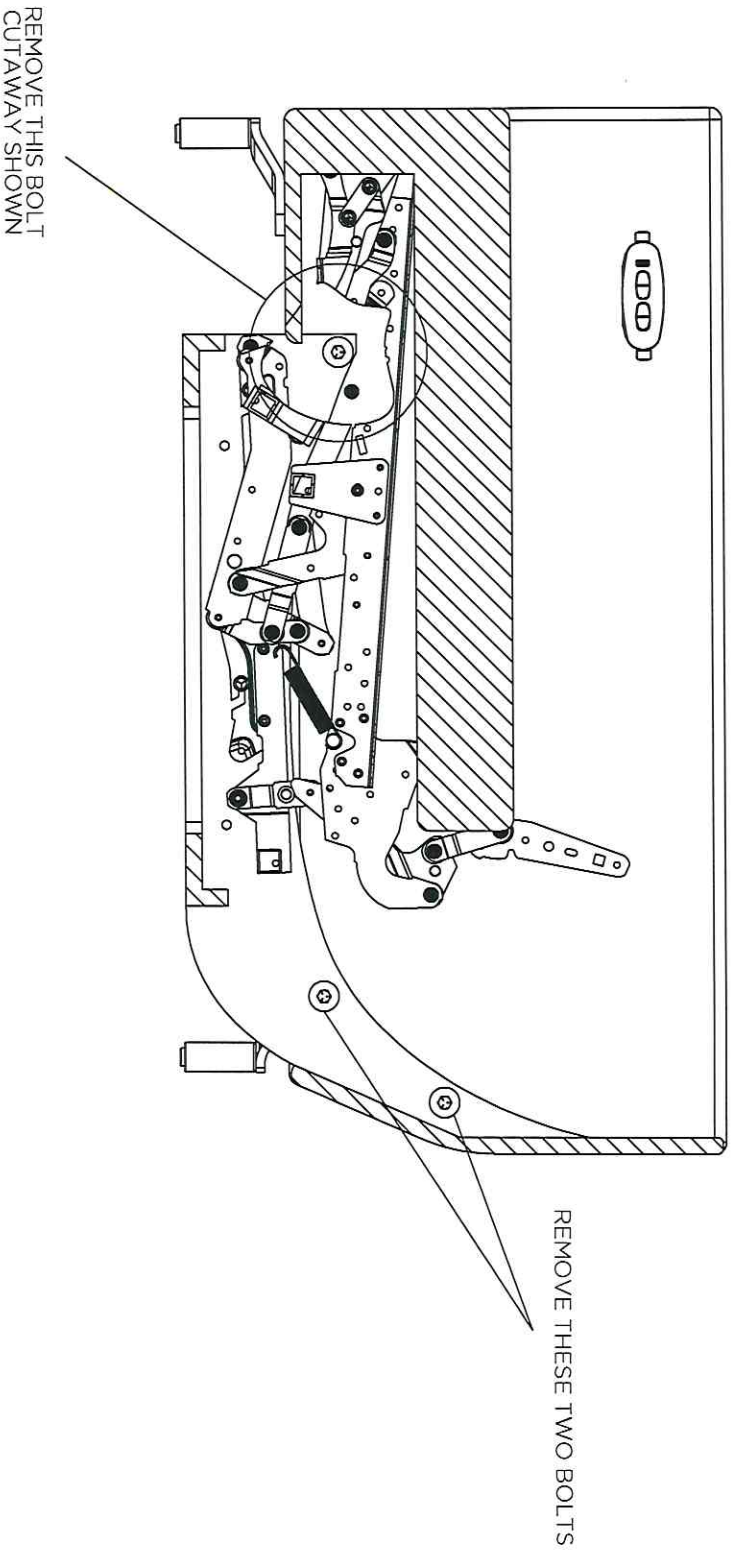
5/16 FLAT WASHER

5/16 FLAT WASHER

5/16-18 X 2 1/4" BOLT

REMOVING AN ARM:

1. OPEN MECHANISM UNTIL YOU CAN GAIN ACCESS TO FRONT BOLT. (CUTAWAY VIEW IS SHOWN).
2. REMOVE BACK.
3. REMOVE THREE BOLTS AS SHOWN.
4. UNPLUG ALL ARM SWITCH CORDS FROM CONTROL BOX.

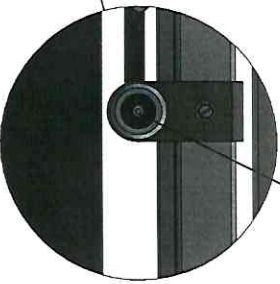
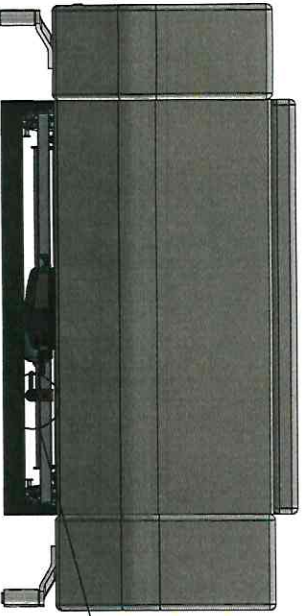




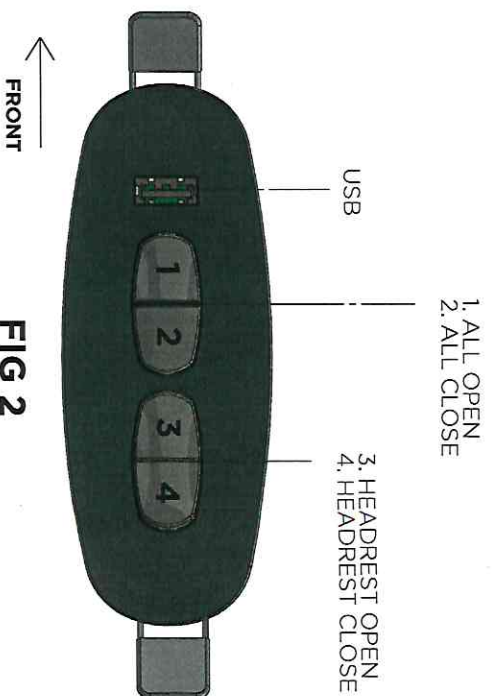
# TROUBLE SHOOTING GUIDE

MOST COMMON ISSUES WITH MOST COMMON AND EFFECTIVE ANSWERS.

1. NOT WORKING:
  - MAKE SURE POWER CORD IS PLUGGED INTO AN OUTLET.
  - MAKE SURE POWER FROM OUTLET IS PLUGGED INTO POWER PORT PLUG ON THE REAR OF PIECE: SEE FIG 1.
  - MAKE SURE BATTERY IS CHARGED (IF EQUIPPED). LOOKING AT BACK, RIGHT HAND SIDE OF BATTERY, CHECK COLOR OF LIGHT. SEE FIG 3.
2. POWER PORT LOCATION:
  - IT IS LOCATED UNDERNEATH BACK, TO RIGHT HAND SIDE OF CONTROL BOX, MOUNTED TO REAR CROSS TUBE. SEE FIG 1.
  - IF YOU ARE CERTAIN POWER PORT IS MISSING OR BROKEN, REQUEST SERVICE.
3. SWITCH NOT WORKING: NO LIGHT OR NOT OPERATING PIECE OF FURNITURE
  - MAKE SURE POWER CORD IS PLUGGED INTO AN OUTLET.
  - MAKE SURE BATTERY IS FULLY CHARGED (IF EQUIPPED) SEE FIG 3.
  - PULL SWITCH OUT OF ARM AND CHECK TO MAKE SURE SWITCH CORD IS PLUGGED INTO SWITCH. SEE SHEET 2.
  - SEE FIG 3 FOR SWITCH FUNCTIONALITY.
  - IF SWITCH IS STILL NOT WORKING, REQUEST SERVICE.
4. CLICKING NOISE COMING FROM CHAIR OR WHILE USING SWITCH:
  - CHECK UNDER AND AROUND CHAIR TO MAKE SURE THERE ARE NO OBSTRUCTIONS KEEPING PIECE OF FURNITURE FROM BEING ABLE TO OPEN OR CLOSE FULLY.
  - IF CLICKING NOISE CONTINUES, REQUEST SERVICE.



**FIG 1**



BATTERY



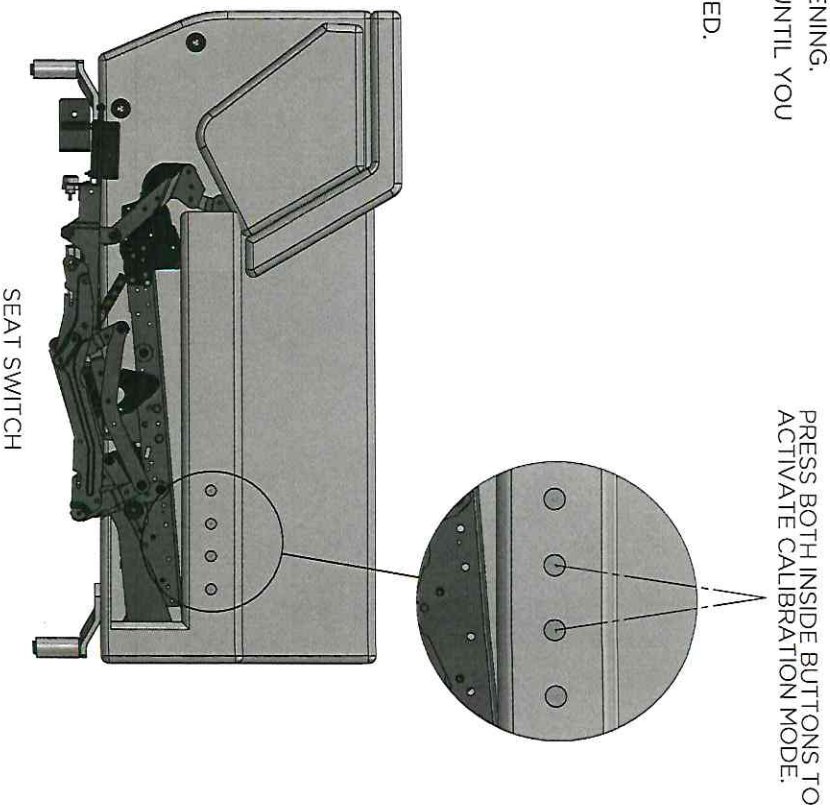
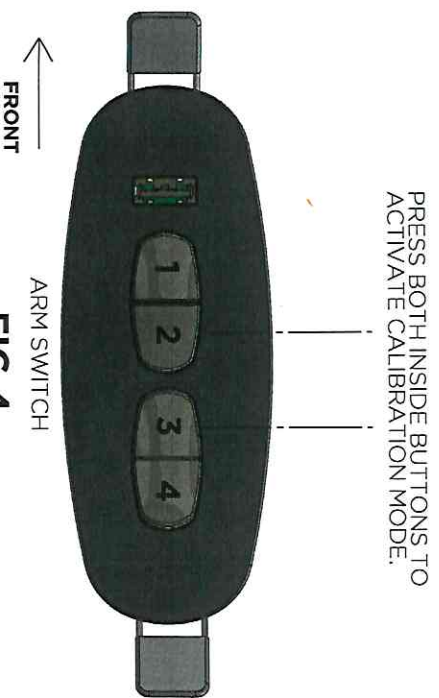
BATTERY INDICATOR:  
AMBER=CHARGING  
GREEN=CHARGED  
BEEPS=RECHARGE

INSTRUCTIONS CONTINUE ON SHEET 16

## TROUBLE SHOOTING GUIDE CONTINUED:

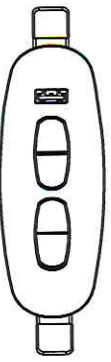
MOST COMMON ISSUES WITH MOST COMMON AND EFFECTIVE ANSWERS.

5. **PIECE NOT WORKING CORRECTLY: PERFORM A SOFT CALIBRATION FOLLOWING THE STEPS BELOW:**
  - KEEP TWO CENTER BUTTONS OF ARM SWITCH (SEE FIG 4) OR SEAT SWITCH (SEE FIG 5) PRESSED AT THE SAME TIME UNTIL YOU HEAR A BEEP (ABOUT 3 SECONDS).
  - AT THIS POINT CALIBRATION PROCEDURE IS STARTED, CONTINUE TO PRESS AND HOLD BUTTONS.
  - HEADREST, SEAT AND FOOTREST WILL BEGIN TO MOVE IN SEQUENCE UNTIL COMPLETELY OPEN.
  - A BEEP WILL BE EMITTED EVERY 2 SECONDS BY THE CONTROL UNIT DURING OPENING.
  - AS SOON AS THE PIECE IS FULLY OPEN, A CONTINUOUS BEEP WILL BE EMITTED UNTIL YOU RELEASE BUTTONS.
  - AFTER BUTTON IS RELEASED, CALIBRATION HAS BEEN SUCCESSFULLY COMPLETED.



**STYLE IN MOTION PARTS:**

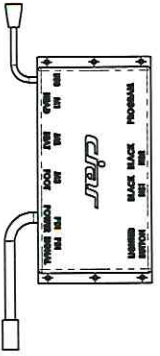
**171274-QTY. 1**  
SWITCH-2 TOGGLE-I SERIES



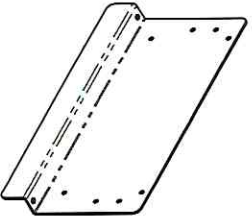
**171745-QTY. 1**  
SWITCH-BLACK-AA-I SERIES



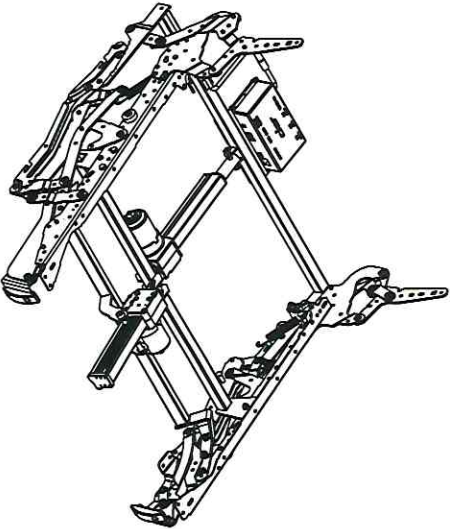
**171747-QTY. 1**  
CONTROL-BOX-BT MODULE-I SERIES



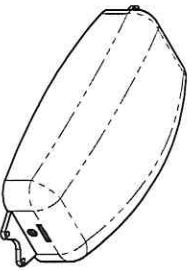
**170793-QTY. 1**  
BRACKET-CONTROL  
BOX-MOUNTING-I SERIES



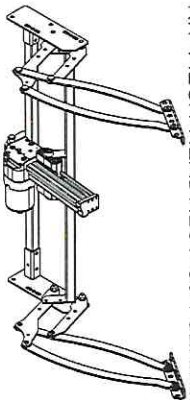
**171744-QTY 1**  
KIT-MECH-ASSEMBLED-23-I SERIES  
**171745-QTY 1**  
KIT-MECH-ASSEMBLED-35-I SERIES



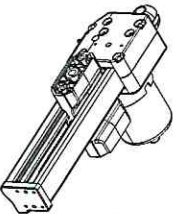
**171942-QTY. 1**  
BATTERY-I SERIES



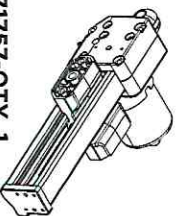
**171939-QTY 1**  
KIT-MECH-HEADREST-23-I SERIES  
**171940-QTY 1**  
KIT-MECH-HEADREST-35-I SERIES



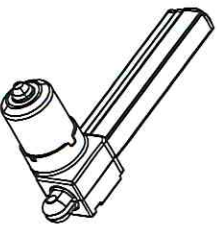
**171755-QTY. 1**  
MOTOR-HEADREST-I SERIES



**171756-QTY. 1**  
MOTOR-FOOTREST-I SERIES



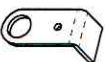
**171757-QTY. 1**  
MOTOR-TWIN-I SERIES



**171014-QTY. 2**  
FOOTREST GLIDE- I SERIES



**171967-QTY. 1**  
BRACKET-POWER PORT - I SERIES



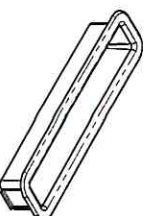
**171748-QTY. 3**  
CABLE-CLIP-I SERIES



**173043-QTY. 1**  
POWER-PORT-I SERIES

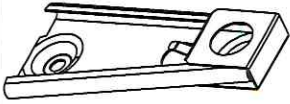


**171015-QTY. 1**  
HINGE COVER- I SERIES

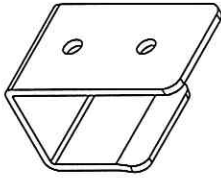


**STYLE IN MOTION PARTS CONTINUED:**

**97393-QTY. 2**  
BRACKET-KD/CLIP V2

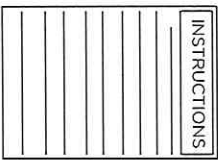
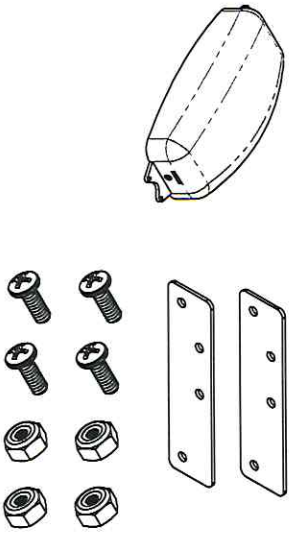


**165694-QTY. 1**  
CLIP-U SHAPE

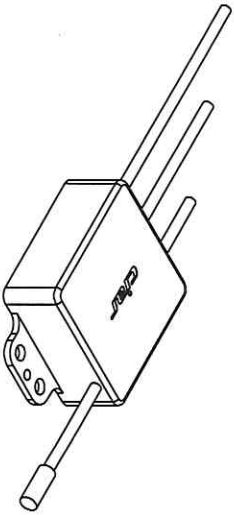


**STYLE IN MOTION - OPTIONAL PARTS:**

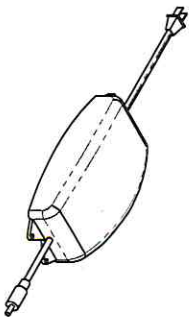
**172918-QTY. 1**  
KIT-BATTERY-RETROFIT-1 SERIES  
(QTY-1- 171942 BATTERY-1 SERIES)  
(QTY-2- 172908 BRACKET-BATTERY MOUNTING-1 SERIES)  
(QTY-4- 153258 PAN PHIL MACH SCR #6-32)  
(QTY-4- 153397 HEX NYL INST L/NUIT #6-32)  
(QTY-1- 172921 BATTERY INSTL INSTRUCTIONS)



**172703-QTY. 1**  
POWER-DISTRIBUTION-BOX-23"  
**172704-QTY. 1**  
POWER-DISTRIBUTION-BOX-35"



**172701-QTY. 1**  
KIT-POWER-SUPPLY-PS10-1 SERIES  
(QTY-1-171758-POWER-SUPPLY-PS10-1 SERIES)  
(QTY-1-171759-CABLE-POWER CORD-1 SERIES)



# BATTERY OPTION - 1 SEAT

